

Part number:

**HYDROMA**

HYDRAULICKÉ SYSTÉMY

**HIDROMA  
SYSTEMS**

UKŁADY HYDRAULICZNE

**HYDROMA**

ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

**D6**



### Applications

The valve is available with manual, hydraulic remote, pneumatic, electrohydraulic and electropneumatic controls. Numerous configurations and solutions are possible. Working sections have auxiliary valves and a broad range of interchangeable spools. Special versions for LS variable pumps can be realised on request. Suitable for applications including Backhoe loaders, Wheel loaders, Backhoes, Compactor, Hook and Skip loaders, Drilling machines.

D6 has available:

Special inlet section for parallel valves connection (suitable for forest applications).



## QUICK REFERENCE GUIDE

GENERAL SPECIFICATION	D9	D3M	DVS10	D4	D6	D16	D12	DVS20	D20	D25	D40
Working sections number	1-12	1-12	1-12	1-12	1-12	1-12	1-12	1-12	1-12	1-12	1-10
<b>CIRCUIT</b>											
Parallel	•	•	•	•	•	•	•	•	•	•	•
Series	•	•	•	•	•	•	•		•	•	
Tandem	•	•	•	•	•	•		•	•		
Parallel circuit stroke (mm)	6	5	6	6	7	7	9,5	9,5	9,5	12	15
Series circuit stroke (mm)	6	5	6	6	5	7	6,5		6,5	8,5	
Float spool extra stroke (mm)	5	5	5	5,5	6	7	7	7	7	9,5	10
Spools pitch (mm)	31	38	35	40	46	46	56	56	64	75	91
<b>RATED FLOW</b>											
Max recommended flow rate (l/min)	35	55	45	80	100	150	180	250	250	380	700
Max recommended flow rate (GPM)	10	15	12	22	27	40	48	67	67	100	185
<b>RATED PRESSURE</b>											
Max working pressure (bar)	350	350	350	350	350	350	350	250	350	350	350
Max working pressure (PSI)	5000	5000	5000	5000	5000	5000	5000	4000	5000	5000	5000

OPTION CHART	D9	D3M	DVS10	D4	D6	D16	D12	DVS20	D20	D25	D40
Direct acting pressure relief valve	•	•	•	•	•						
Pilot operated pressure relief valve		•		•	•	•	•	•	•	•	•
2 stage pilot operated relief valve		•		•	•	•			•	•	•
Externally piloted valve	•	•	•	•	•	•			•	•	•
Solenoid dump valve (12 Vdc)	•	•	•	•	•	•	•				
Solenoid dump valve (24 Vdc)	•	•	•	•	•	•	•				
Main anticavitation check valve		•		•	•	•	•	•	•	•	•
Clamping valve		•	•	•							
<b>SPOOL ACTUATION</b>											
Manual control	•	•	•	•	•	•	•	•	•	•	•
Without lever	•	•	•	•	•	•	•	•	•	•	•
90° joystick control		•	•	•	•	•					
Hydraulic control	•	•	•	•	•	•	•	•	•	•	•
Direct electric control (12-24 Vdc)		•		•							
<b>SPOOL RETURN ACTION</b>											
Spring return	•	•	•	•	•	•	•	•	•	•	•
Detent in A - in B - in A/B	•	•	•	•	•	•	•	•	•	•	•
Detent in 4 <sup>th</sup> position	•	•	•	•	•	•	•	•	•	•	•
Arrangement for dual control	•	•		•	•	•	•		•		
Hydraulic load limit	•	•		•	•	•					
Pneumatic control ON - OFF		•	•	•	•	•	•	•	•		
Proportional pneumatic control		•	•	•	•	•	•	•	•		
Electrical load limit	•	•		•	•	•					
Electrohydraulic control ON-OFF (12-24 Vdc)		•	•	•	•	•	•	•	•		
Electrohydraulic control PROP. (12-24 Vdc)		•	•	•	•	•	•	•	•		
Electropneumatic control (12-24 Vdc)		•	•	•	•	•	•		•		
<b>AUXILIARY VALVES</b>											
Antishock valve	•	•	•	•	•	•	•	•	•	•	•
Anticavitation valve	•	•	•	•	•	•	•	•	•	•	•
Combined valve	•	•	•		•	•	•		•	•	•
Pilot combined valve						•		•	•	•	•

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## GENERAL SPECIFICATIONS

## Standard working conditions

Description	Value
Ambient operating temperature range	-40°C / +60°C
Kinematic viscosity range	10 ÷ 300 cSt
Max contamination level	9 (NAS 1638) - 20/18/15 (ISO 4406:1999)
Recommended filtration level	b10 > 75 (ISO 16889:2008)
Internal filter (on electroproportional valves pilot line)	30 µm

All information and diagrams in this catalogue refer to a mineral base oil VG46 at 50°C temperature (32 cSt kinematic viscosity)

## Fluid options

Types of fluid (according to ISO 6743/4) Oil and Solutions	Temperature (°C)		Compatible gasket
	min	max	
Mineral Oil HL, HM (or HLP acc. to DIN 51524)	-25	+80	NBR
Oil in water emulsions HFA	+5	+55	NBR
Water in oil emulsions HFB	+5	+55	NBR
Polyglycol-based aqueous solution HFC	-10	+60	NBR

For special applications and different fluids, please call our Technical Department.

**ORDER EXAMPLE**

**D6/1: IR 009 150 A G05 W001A H001 F001A RP G05 01 PA 100 05 PB TJ A G05**

**TYPE:**

**D6:** product type  
**/1:** working section number

**1) INLET ARRANGEMENT: (page 10)**

**IR 009** inlet side and valve type  
**150** setting (bar)  
**A G05** inlet position and available thread type

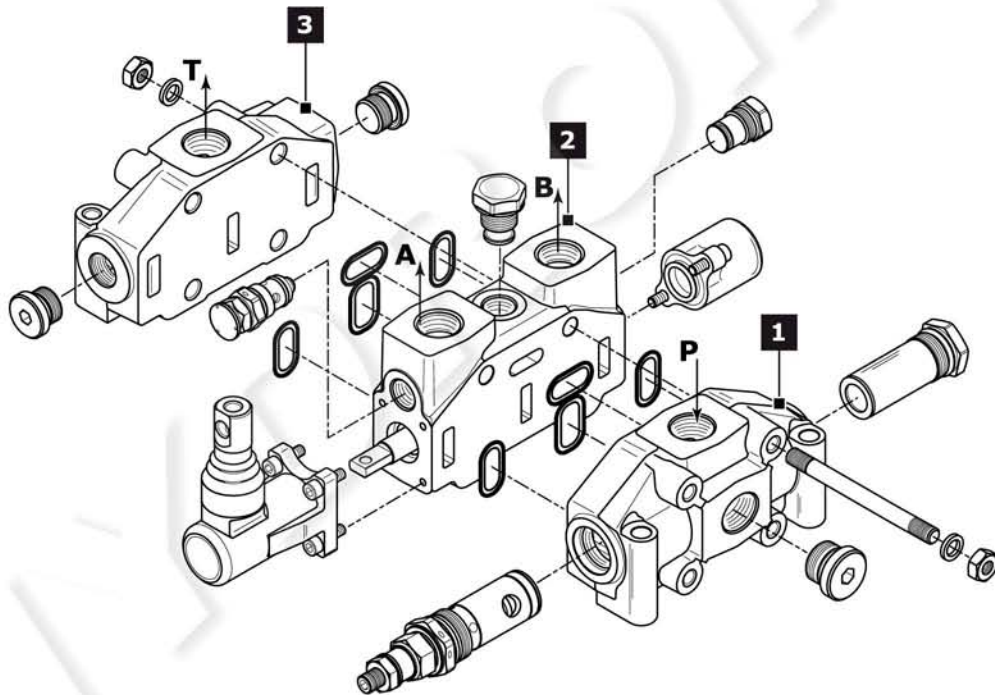
**2) WORK SECTION ARRANGEMENT: (page 13)**

**W001A** spool type  
**H001** spool actuation type  
**F001A** spool return action type  
**RP G05** type and thread section  
**01 PA 100** auxiliary valve (port A)  
**05 PB** auxiliary valve (port B)

**3) OUTLET ARRANGEMENT: (page 35)**

**TJ** outlet type  
**A G05** outlet position and available thread type

Ordering row 2 must be repeated for every work section



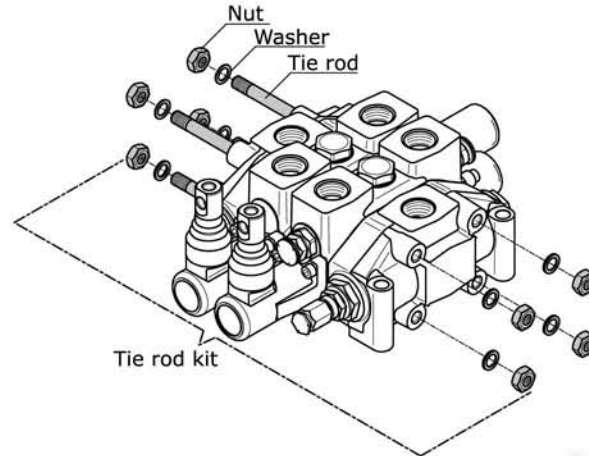
**Standard thread**

The connection ports size is indicated by an ordering code common for all Hydrocontrol products. Following table shows all available connections; for ordering code refer to table on page 44.

Ports	BSP (ISO - 228)	Code	UN-UNF (ISO - 725)	Code
<b>Inlet Port (P)</b>	G 1/2 - G 3/4	<b>G04 - G05</b>	7/8" - 14UNF	<b>U04</b>
<b>Ports (A - B)</b>	G 1/2 - G 3/4	<b>G04 - G05</b>	7/8" - 14UNF	<b>U04</b>
<b>Outlet (T) - Carry over (HPCO)</b>	G 3/4 - G 1	<b>G05 - G06</b>	1"1/16 - 12 UNF	<b>U05</b>
<b>Hydraulic Pilot</b>	G 1/4	<b>G02</b>	9/16" - 18 UNF	<b>U02</b>
<b>Pneumatic Pilot</b>	G 1/8	-	NPTF 1/8-27	

**Tie-rod kit classification (appendix "A")**

Tie rod kit allows the correct assembly of sectional valves. Tie rod's length depends on the number of sections; each valve is assembled with tie rod kits including a tie rod, two nuts and two washers. D6 requires 4 tie-rod kits.



Tie rod kit	Order Code	Length (mm)	Clamping Torque (Nm)	Quantity
D6/1	300105001	180		
D6/2	300105002	226		
D6/3	300105003	272		
D6/4	300105004	318		
D6/5	300105005	364		
D6/6	300105006	410		
D6/7	300105007	456	50	4
D6/8	300105008	502		
D6/9	300105009	548		
D6/10	300105010	594		
D6/11	300105011	640		
D6/12	300105012	686		

**Painting**

On request, all Hydrocontrol valves can be delivered painted (RAL 9005 black primer).

**Order example of D6/1 painted:**

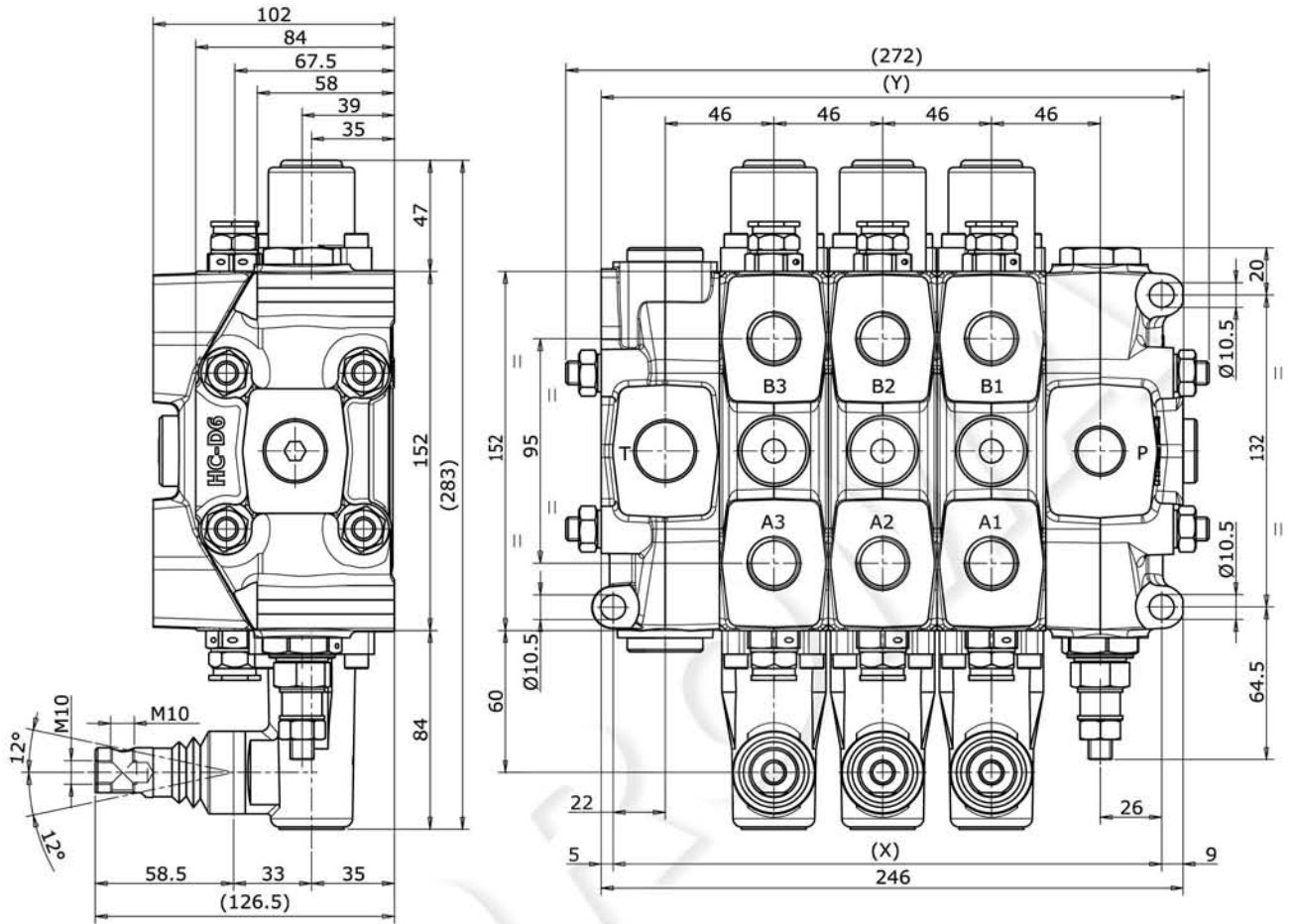
D6/1  
 IR 009 150 A G05  
 W001A H001 F001A RP G05 01 PA 100 05 PB  
 TJ A G05  
**P006/1 N10**

The painting is indicated with the following value:

**P006 - /1 - N10**

Color black  
 section number  
 Painted

DIMENSIONS

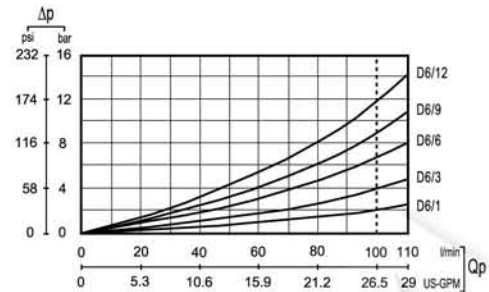
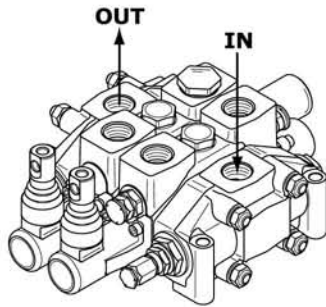


TYPE	/1	/2	/3	/4	/5	/6	/7	/8	/9	/10	/11	/12
X (mm)	140	186	232	278	324	370	416	462	508	554	600	646
Y (mm)	156	202	248	294	340	386	432	478	524	570	616	662
Weights (kg)	11,6	16,1	20,5	25	29,4	33,9	38,3	42,8	47,2	51,7	56,1	60,6

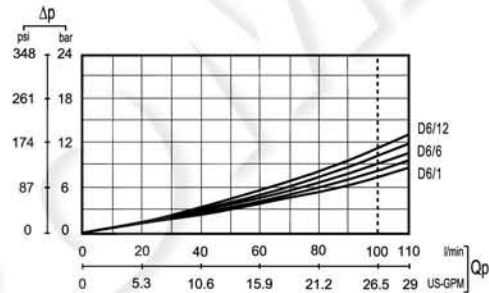
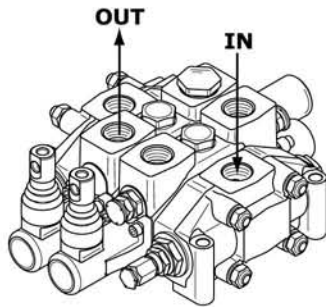
TYPICAL CURVES

Indicated values have been tested with standard sectional valve and W001A spool.

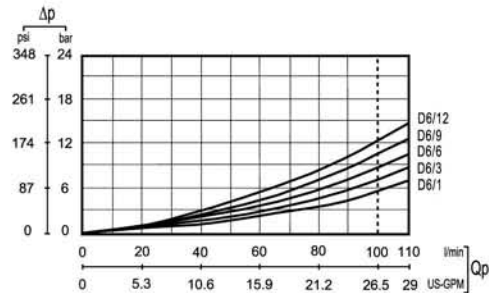
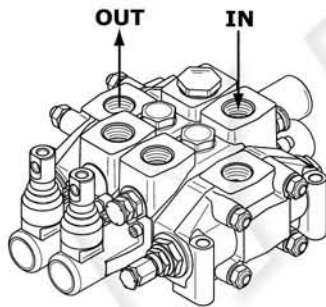
Pressure drop (P - T)



Pressure drop (P - A/B)

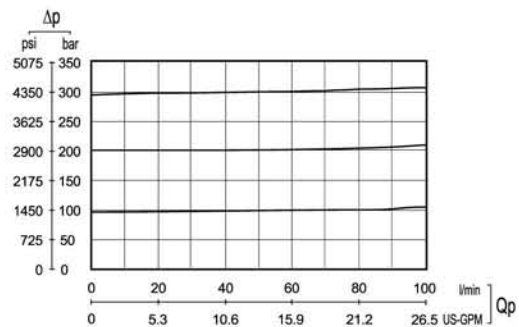


Pressure drop (A/B - T)



Pilot operated relief valve curve

Setting ranges	
type	pressure (bar)
A	0 - 40
B	41 - 180
C	181 - 250
D	251 - 350



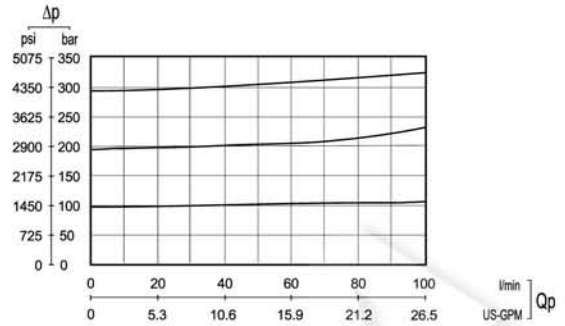


TYPICAL CURVES

Indicated values have been tested with standard sectional valve and W001A spool.

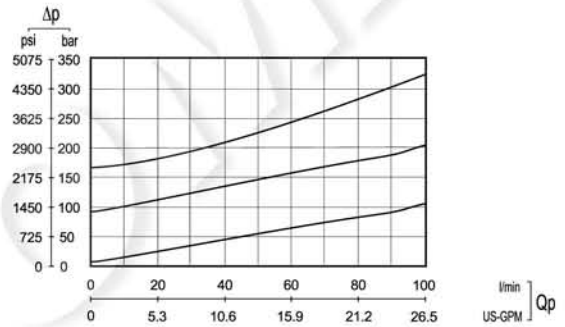
Antishock valve curve

Setting ranges		
type	pressure (bar)	
	at full flow	at min. flow
A	30 - 110	20-A / 70-A
B	111 - 180	71-A / 150-A
C	181 - 290	151-A / 270-A
D	291 - 350	271-A / 350-A

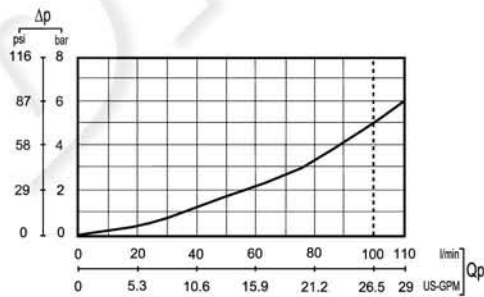


Compined valve curve

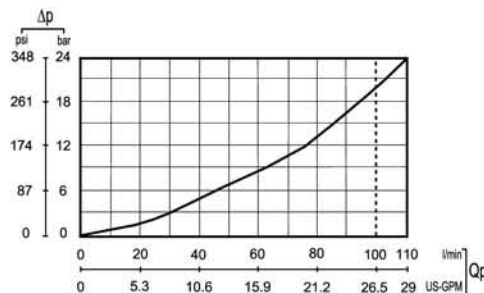
Setting ranges		
type	pressure (bar)	
	at full flow	at min. flow
A	100 - 200	20-A / 80-A
B	201 - 280	81-A / 250-A
C	281 - 350	251-A / 350-A



Main anticavitation check valve curve



Anticavitation check valve curve

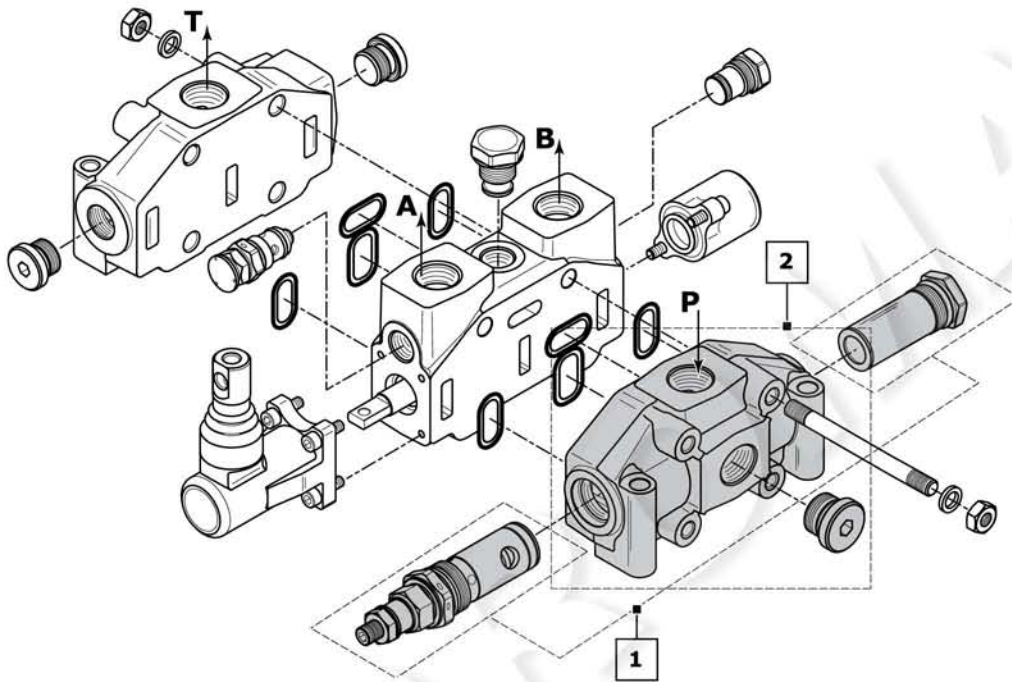


INLET SECTION

Order example

<b>IR</b>	<b>009</b>	<b>150</b>	<b>A G05</b>
-----------	------------	------------	--------------

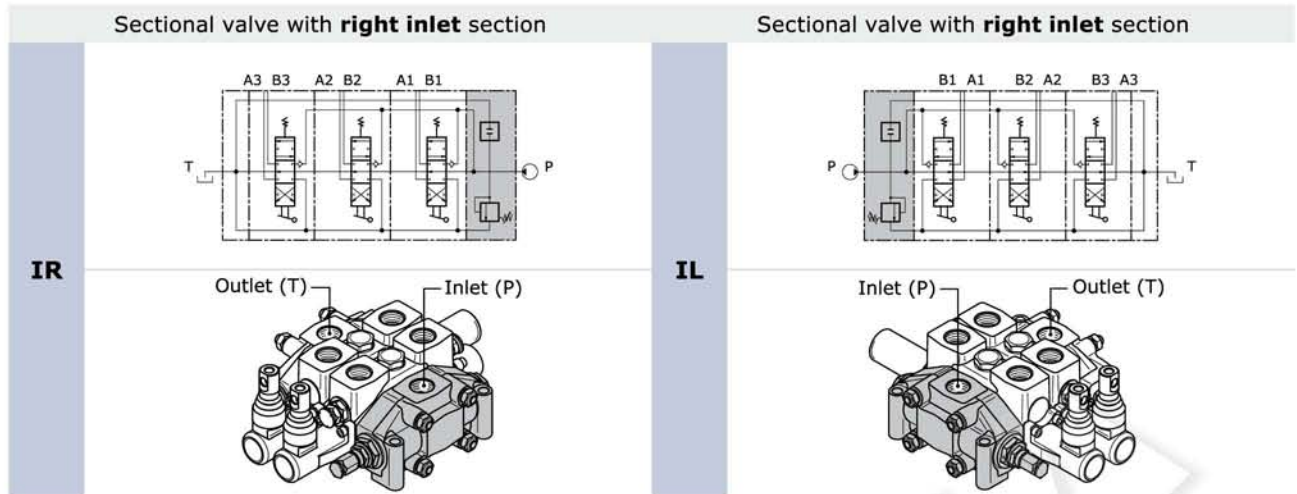
- 1. IR** inlet side classification
- 1. 009** valve arrangement
- 150** setting (bar)
- 2. A G05** inlet position and available thread type



Rif.	Code	Description	Page
-	<b>IR</b>	Sectional valve with right inlet section	<b>11</b>
	<b>IL</b>	Sectional valve with left inlet section	
<b>1</b>	<b>009</b>	Pilot operated pressure relief valve	<b>12</b>
	<b>010</b>	Pilot operated pressure relief valve and Main anticavitation check valve	
	<b>012</b>	Pilot operated pressure relief valve and Solenoid dump valve 12 Vdc	
	<b>013</b>	Pilot operated pressure relief valve and Solenoid dump valve 24 Vdc	
	<b>019</b>	Without valves	
	<b>020</b>	Main anticavitation check valve	
<b>2</b>	<b>A G05</b>	Upper inlet (thread G 3/4)	
	<b>C G05</b>	Central side inlet (thread G 3/4)	
	<b>A U04</b>	Upper inlet (thread 7/8" - 14 UNF)	
	<b>C U04</b>	Central side inlet (thread 7/8" - 14 UNF)	

**NOTE:** when ordering a relief valve it is necessary to specify factory setting (example 150).

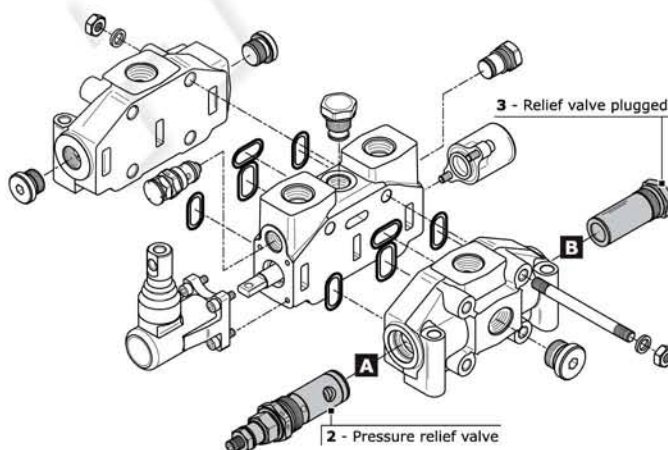
Inlet side classifications



Valve identification

type	schema	layout	description	type	schema	layout	description
2			Pilot operated pressure relief valve	6			Externally piloted valve
3			Relief valve plugged	7			Solenoid dump valve 12 Vdc
4			Main anticavitation check valve	8			Solenoid dump valve 24 Vdc
5			2 stage pilot operated relief valve	11			Plug with pressure-gauge connection

Valve arrangement



















Combination valve example: 009 = 2A - 3B

- 009 Combination valve
- 2A Pressure relief valve in port A
- 3B Relief valve plugged in port B

**The code identifies:**  
with a number, the type of valve; with a letter its position on the inlet section.

- (A) = spool action side
- (B) = spool return action side

**NOTE:** when ordering a main relief valve it is necessary to specify setting

VALVE COMBINATION INLET SECTION		Valve type on port B								
										
		2	3	4	5	6	7	8	11	
Valve type on port A		2	009	010		011	012	013	016	
		3	018	019	020	021	022	023	024	027
		4	029	030		031	032	033	034	037
		5		038						
		6	047	048						
		7	054	055						
		8	061	062						
		11	085							

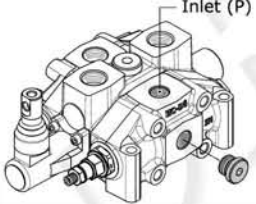
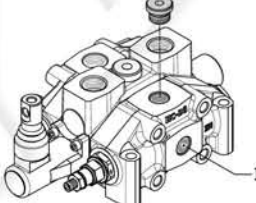
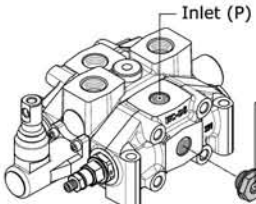
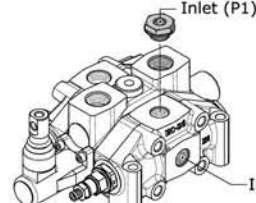
**NOTE:** Valve combinations 021, and 038 requires double setting (see example).

Order example for inlet section: IR **038 200\*280** A G05

**038**  
**200\*380**

valve combination \_\_\_\_\_  
double range setting (bar) \_\_\_\_\_

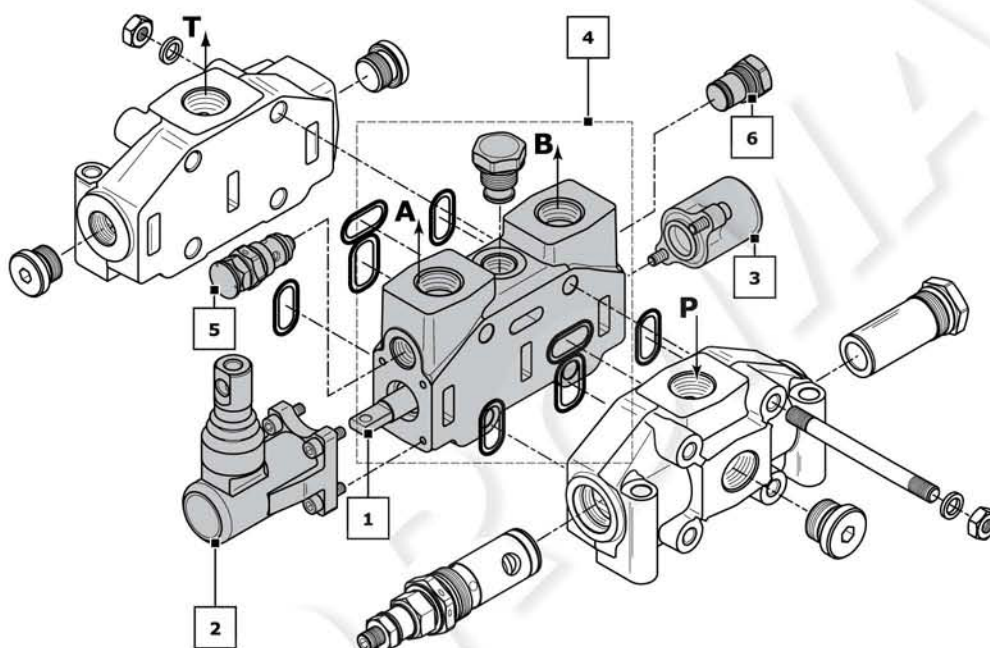
**Inlet position and available thread type**

Inlet combination and thread available		
A G04		
A G05		Upper inlet (P)
A U04		
C G04		
C G05		Central side inlet (P)
C U04		
B G04		
B G05		Upper inlet (P) (P1) with pressure-gauge connection G 1/4
B U04		
D G04		
D G05		Central side inlet (P) (P1) with pressure-gauge connection G 1/4
D U04		

WORKING SECTION

Order example:

	W001A	H001	F001A	RP G05	01 PA 100	05 PB
1.	<b>W001A</b>					
2.	<b>H001</b>					
3.	<b>F001A</b>					
4.	<b>RP G05</b>					
5.	<b>01 PA 100</b>					
6.	<b>05 PB</b>					



Rif.	Code	Description	Page
1	<b>W001</b>	3 positions double-acting	14
	<b>W002</b>	3 positions double-acting A-B to tank	
2	<b>H001</b>	Protected lever	16
	<b>H005</b>	hydraulic actuation	
3	<b>F001A</b>	3 positions spring-centred spool (spring A)	18
	<b>F002A</b>	3 positions spring-centred spool detent in A and B (spring A)	
4	<b>RP G05</b>	Parallel circuit (G 3/4)	26
	<b>RP U04</b>	Parallel circuit (7/8"-14 UNF)	
	<b>RS G05</b>	Series circuit (G 3/4)	
	<b>RS U04</b>	Series circuit (7/8"-14 UNF)	
5	<b>01 PA 100</b>	Antishock valve (port A)	27
	<b>05 PA</b>	Prearrangement for auxiliary valve (port A)	
6	<b>01 PB 100</b>	Antishock valve (port B)	27
	<b>05 PB</b>	Prearrangement for auxiliary valve (port B)	

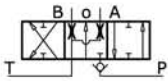
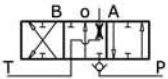
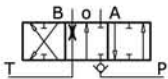
**NOTE:** (\*) Leave out the spool return action code when choosing H005.  
 Sections designed to house auxiliary valve option require double choice on work ports A and B.  
 Always indicate setting value when using antishock and combined valve: **01 PA (100) - 03 PA (100)**

## Spool identification

order example of spool: **W001 A J10**

<b>W001</b>	spool schema	3 positions double-acting
<b>A</b>	spool type	standard spool
<b>J10</b>	restricted service ports	restriction on diameter (0,10 mm in A and B)

<b>W001</b>	3 positions double-acting	
<b>W002</b>	3 positions double-acting A and B to tank	
<b>W003</b>	3 positions double-acting A to tank B blocked	
<b>W004</b>	3 positions double-acting A blocked B to tank	
<b>W005</b>	3 positions single - acting on A	
<b>W006</b>	3 positions single - acting on B	
<b>W009</b>	3 positions double-acting with anticavitation valves	
<b>W010</b>	3 positions double-acting switch port closed (A - B blocked)	
<b>W011</b>	3 positions double-acting switch port closed (A - B to tank)	
<b>W012</b>	4 positions double-acting with float in the 4th position	
<b>W013</b>	3 positions double-acting regenerative	
<b>W015</b>	3 positions double-acting series	
<b>W016</b>	3 positions double-acting series A and B to tank	

code	circuit	spools with restricted service ports		hydraulic schema
		restriction on diameter (mm)	section (mm <sup>2</sup> )	
<b>J10</b>	A-B IN T	0,10	2,98	
<b>K10</b>	A IN T	0,10	2,98	
<b>Y10</b>	B IN T	0,10	2,98	

CODE	spool type available	
	STANDARD	METERED
	A	B
<b>W001</b>	W001A	W001B
<b>W002</b>	W002A	W002B
<b>W003</b>	W003A	W003B
<b>W004</b>	W004A	W004B
<b>W005</b>	W005A	W005B
<b>W006</b>	W006A	W006B
<b>W009</b>	W009A	W009B
<b>W010</b>	W010A	
<b>W011</b>	W011A	
<b>W012</b>	W012A	
<b>W013</b>	W013A	
<b>W015</b>	W015A	
<b>W016</b>	W016A	

**NOTE:**

- W012, W013, spools need a special machining on the valve body.
- W015, W016, spools need RS type body.
- Float spool (W012) need special detent kit (F005).
- Regenerative spool (W013) need special return spring kits.
- Different spools are available on request.

Plaese contact our Sales department for more information.

Spool actuation classification for manual control

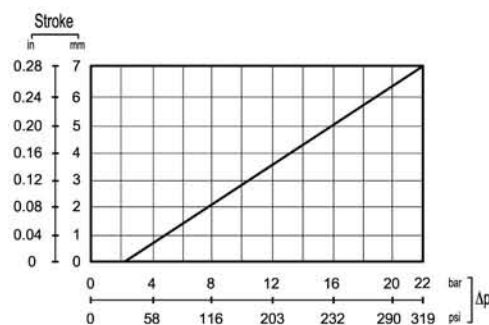
code	description	dimensions	configuration
H001	Protected lever		
H002	Protected lever rotated 180°		
H004	Control without lever		
H101	Unprotected lever		
H102	Unprotected lever rotated 180°		

Spool actuation classification for Hydraulic control

code	description	dimensions	configuration
H005	Hydraulic actuation with side ports  BSP ports = G 1/4 UNF ports = 9/16-18 UNF		

Hydraulic pilot control curve

The diagram shows the spool stroke as a function of the pressure operating.





**Joystick control classification**

The configuration of joystick control interests always two working sections with relative four ports:

**A1 – B1 – A2 – B2.**

For convention:

- section 1 is the first invested from the flow of the oil: it depends from the right or left inlet of the control valve
- Port A = spool action side
- Port B = spool return action side

The position of the fulcrum is identified by a code and stands in four configurations as shown in the following table:

Fulcrum Inlet side	<b>FULCRUM 1<sup>st</sup> section</b>	<b>FULCRUM 2<sup>nd</sup> section</b>
<b>RIGHT INLET</b>	<b>H009</b>	<b>H010</b>
	Right side inlet fulcrum on 1 <sup>st</sup> section (compulsory code for second section: H120)	Right side inlet fulcrum on 2 <sup>nd</sup> section (compulsory code for first section: H120)
<b>LEFT INLET</b>	<b>H011</b>	<b>H012</b>
	Left side inlet fulcrum on 1 <sup>st</sup> section (compulsory code for second section: H120)	Left side inlet fulcrum on 2 <sup>nd</sup> section (compulsory code for first section: H120)

Joystick control: 320605005

Joystick control: 320605010

Joystick control: 320605010

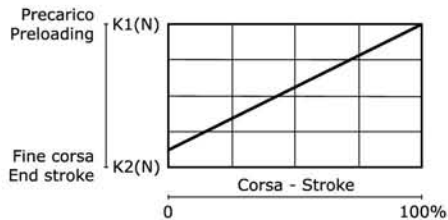
Joystick control: 320605005

The second section concerned the configuration of the joystick control is always identified with code H120. Lever has to be ordered separately.

**Spool return action classification - Springs load values**

Spool return kits have three different spring types; following the codes depending on spring loads.

Spring type			
Code	A (standard spring)	B (soft spring)	C (heavy spring)
<b>Preloading</b>	137.3 N	109.8 N	168.7 N
<b>End of stroke</b>	176.6 N	141.2 N	259 N
Spool return action identification example			
<b>Code</b>	<b>F001A</b>	<b>F001B</b>	<b>F001C</b>



**Spool return action classification**

code	description	schema	dimensions	configuration
<b>F001A</b> <b>F001B</b> <b>F001C</b>	3 positions spring-centred spool			
<b>F002A</b>	3 positions spring-centred spool detent in A and B			
<b>F003A</b>	3 positions spring-centred spool detent in A			
<b>F004A</b>	3 positions spring-centred spool detent in B			
<b>F005A</b>	4 positions spring-centred spool detent in 4 <sup>th</sup> position (only for W012 spool)			

code	description	schema	dimensions	configuration
<b>F009A</b> <b>F009B</b> <b>F009C</b>	2 positions in A spring-centred spool			
<b>F010A</b> <b>F010B</b> <b>F010C</b>	2 positions in B spring-centred spool			
<b>F011A</b> <b>F011B</b> <b>F011C</b>	2 positions detent in A spring-centred spool			
<b>F012A</b> <b>F012B</b> <b>F012C</b>	2 positions detent in B spring-centred spool			
<b>F013A</b> <b>F013B</b> <b>F013C</b>	3 positions spring-centred spool prearrangement dual command			

**Load limit classification**

code	description	schema	dimensions	configuration
<b>F024A</b> <b>F024C</b>	Load limit in A and B			
<b>F025A</b> <b>F025C</b>	Load limit in A and B rotated 180°			
<b>F026A</b> <b>F026C</b>	Load limit in A			
<b>F027A</b> <b>F027C</b>	Load limit in A rotated 180°			
<b>F028A</b> <b>F028C</b>	Load limit in B			
<b>F029A</b> <b>F029C</b>	Load limit in B rotated 180°			

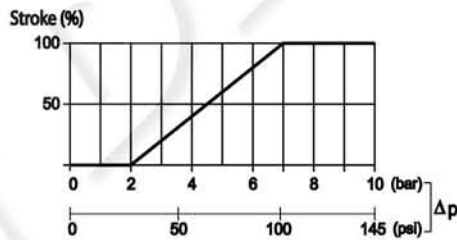
**NOTE:** on request is available the load limit with dual control; for more informations please contact our Commercial Dept.

Pneumatic control classification

code	description	schema	dimensions	configuration
F020A	Pneumatic control ON-OFF			
F021A	Pneumatic control ON-OFF rotated 180°			
F022A	Proportional Pneumatic control		Proportional control with port BSP: G 1/8	
F023A	Proportional Pneumatic control rotated 180°			
F135A	Pneumatic control ON-OFF			
F136A	Pneumatic control ON-OFF rotated 180°			
F126A	Proportional Pneumatic control		Proportional control with port NPTF: 1/8-27	
F127A	Proportional Pneumatic control rotated 180°			

Proportional pneumatic control curve

The diagram shows the spool stroke as a function of the pneumatic pressure operating.



Electropneumatic control classification

code	description	dimensions	configuration
F0620	3 positions electropneumatic control ON-OFF (12 vdc) 7 W - 0,58 A	Minimum working pressure	
F0630	3 positions electropneumatic control ON-OFF (24 vdc) 7 W - 0,29 A	5 bar	

**Control tie rod assembly for electropneumatic control**

The length of the control tie rod, will change depending on the section numbers; in this way it will be easy to install in the right way the sections and avoid any misassembly. Each kit is composed by 1 tie rod and 2 plugs.

**NOTE:** the control tie rod kit has always to be ordered separately.

**Order code for control tie rod (BSP):**

- 320105013 = control tie rod /1
- 320105014 = control tie rod /2
- 320105015 = control tie rod /3
- 320105016 = control tie rod /4
- 320105017 = control tie rod /5
- 320105018 = control tie rod /6
- 320105019 = control tie rod /7
- 320105020 = control tie rod /8

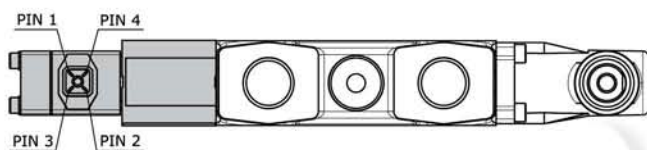
**Order code for control tie rod (UNF):**

- 320105037 = control tie rod /1
- 320105038 = control tie rod /2
- 320105039 = control tie rod /3
- 320105040 = control tie rod /4
- 320105041 = control tie rod /5
- 320105042 = control tie rod /6
- 320105043 = control tie rod /7
- 320105044 = control tie rod /8

**Electrical load limit classification**

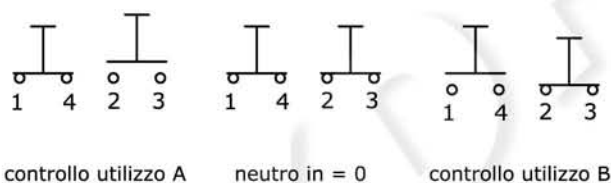
Spool position sensor			
Power supply	Contacts capacity	Protection degree	temperature range
12 vdc	3 A	IP 65	da -25°C a +90°C
24 vdc	1,5 A		

**Operational diagram**



**CONTROL in A e B** = connect PIN 1 - 4 and 2 - 3  
**CONTROL in A** = connect PIN 2 - 3  
**CONTROL in B** = connect PIN 1 - 4

**Wiring diagram**



In case of inductive loads it is advisable to connect the terminals of the workport (solenoid) to a 200 VDC - 3A diode.

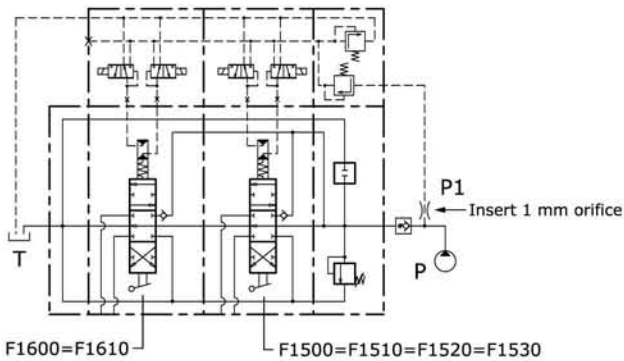
code	description	dimensions	configuration
<b>F0360</b>	Electrical load limit (normally closed contacts)		
<b>F0370</b>	Electrical load limit rotated 180° (normally closed contacts)		
<b>F0450</b>	Electrical load limit (normally open contacts)		
<b>F0460</b>	Electrical load limit rotated 180° (normally open contacts)		

**NOTE:** a HIRSCHMANN female connector, type G4 W1F, is available on request (code 413000045, to be ordered separately).

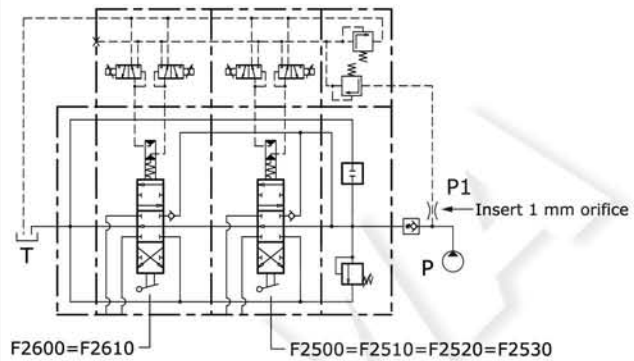
**Electrohydraulic control specifications**

Operating temperature range	-20°C / +80°C
Max inlet pressure	350 bar
Reduced pressure	16 bar
Back pressure on (T)	3 bar
Filtering degree	25 μ assoluti
Raccomanded pilot pipe size	Ø 6 mm - G 1/4

**Electrohydraulic ON-OFF control with fixed pressure reducing valve**



**Electrohydraulic PROPORTIONAL control with fixed pressure reducing valve**



Proportional control kit, mechanically retrooperated, allows the maximum precision of positioning, limiting the hysteresis. The control is operated with PWM control of the current. PWM frequency suggest: 60-80 Hz

Nominal voltage (V)	regulation currents		
	Resistance $R_{20}$ (Ohm)	Current min (A)	Current max (A)
12 vdc	3,7	0,9	1,7
24 vdc	15,5	0,45	0,85

**Electrohydraulic control classification**

code	description	dimensions	configuration
<b>F1600</b>	3 positions electrohydraulic control ON - OFF 12 Vdc		
<b>F1610</b>	3 positions electrohydraulic control ON - OFF 24 Vdc		
<b>F2600</b>	3 positions electrohydraulic control PROPORTIONAL 12 Vdc		
<b>F2610</b>	3 positions electrohydraulic control PROPORTIONAL 24 Vdc		

Electrohydraulic ON-OFF control is stackable with electrohydraulic PROPORTIONAL control (F2600 = F2610). Control kit already includes orifice to make spool displacement more gradual.

**Electrohydraulic control with fixed pressure reducing valve classification**

code	description	configuration
<b>F1500</b>	Electrohydraulic control ON - OFF (fixed pressure reducing valve) P - T inlet side (12 vdc)	<p>Port BSP (P - T) = G 1/4 Port UNF (P - T) = 9/16"18 UNF</p>
<b>F1510</b>	Electrohydraulic control ON - OFF (fixed pressure reducing valve) P - T inlet side (24 vdc)	
<b>F2500</b>	Electrohydraulic control PROPORTIONAL (fixed pressure reducing valve) P - T inlet side (12 vdc)	
<b>F2510</b>	Electrohydraulic control PROPORTIONAL (fixed pressure reducing valve) P - T inlet side (24 vdc)	
<b>F1520</b>	Electrohydraulic control ON - OFF (fixed pressure reducing valve) P inlet - T outlet (12 vdc)	<p>Port BSP (P - T) = G 1/4 Port UNF (P - T) = 9/16"18 UNF</p>
<b>F1530</b>	Electrohydraulic control ON - OFF (fixed pressure reducing valve) P inlet - T outlet (24 vdc)	
<b>F2520</b>	Electrohydraulic control PROPORTIONAL (fixed pressure reducing valve) P inlet - T outlet (12 vdc)	
<b>F2530</b>	Electrohydraulic control PROPORTIONAL (fixed pressure reducing valve) P inlet - T outlet (24 vdc)	

**Control tie rod assembly**

The length of the control tie rod, will change depending on the section numbers; in this way it will be easy to install in the right way the sections and avoid any misassembly. Each kit is composed by 2 tie rods, 2 plugs, 2 connection ports and spacers according to the section number.

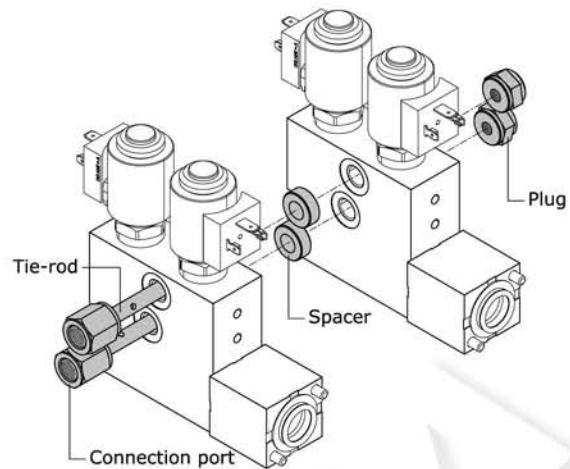
**NOTE:** the control tie rod kit has always to be ordered separately.

Reducing valve, combined with electrohydraulic control kit has to be calculated as a normal working section.

**ORDER EXAMPLE:**

Complete valves with 3 sections F1600 requires a complete tie-rod kit /3.

Complete valves with 2 sections F1600 and 1 section with F1500 (reducing valve) requires a complete tie-rod kit /4.

**Order code fixed pressure reducing valve:**

**915000303** = reducing valve for BSP ports

**915000312** = reducing valve for UNF ports

**Order code for control tie rod (BSP):**

**320103001** = control tie rod /1

**320105001** = control tie rod /2

**320105002** = control tie rod /3

**320105003** = control tie rod /4

**320105004** = control tie rod /5

**320105005** = control tie rod /6

**320105006** = control tie rod /7

**320105007** = control tie rod /8

**320105008** = control tie rod /9

**Order code for control tie rod (UNF):**

**320103026** = control tie rod /1

**320105026** = control tie rod /2

**320105027** = control tie rod /3

**320105028** = control tie rod /4

**320105029** = control tie rod /5

**320105030** = control tie rod /6

**320105031** = control tie rod /7

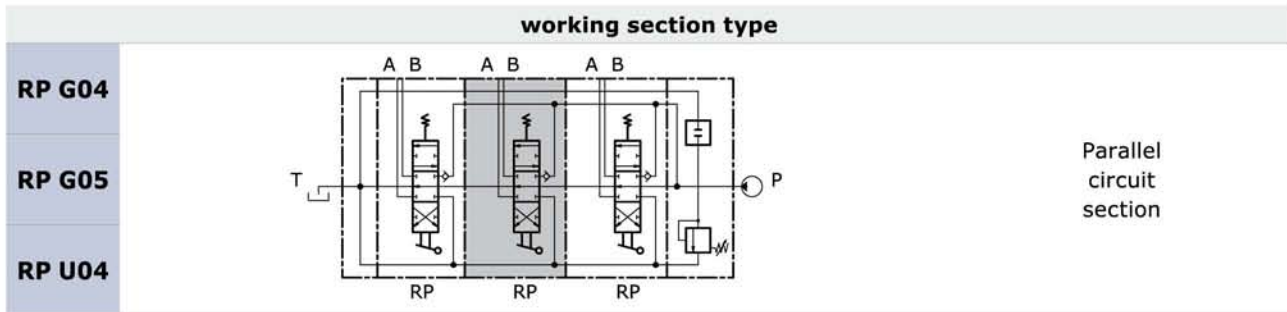
**320105032** = control tie rod /8

**320105033** = control tie rod /9

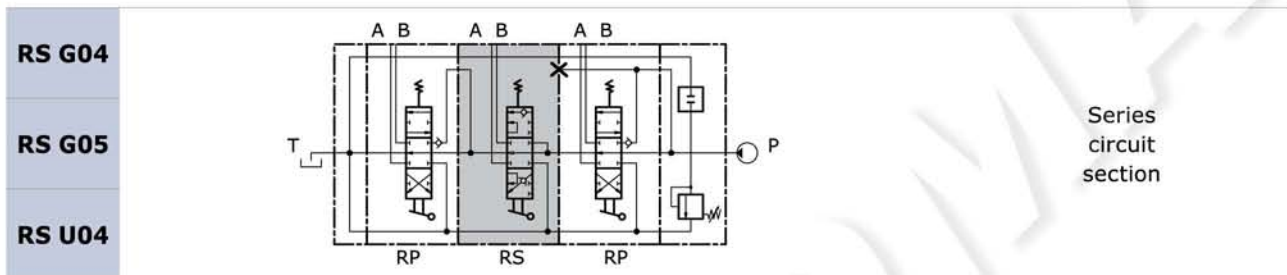




## Work section identification























When the spool is operated it intercepts the by-pass gallery by diverting the flow of oil to service port A or B. If two or more spools are actuated at the same time, the oil will power the service port that has the lower load; by throttling the spools, the flow of oil can be divided between two or more service ports.



When the spool is operated it intercepts the switch gallery by diverting the flow of oil to service port A or B. The oil that flows back from the actuator is carried to the switch gallery thus making it available to the service ports downstream from the series section. The pressure drop downstream is added to the pressure drop of the section itself.

**Auxiliary valve identification**

code	description	schema	sonfiguration	setting range (bar)			
				type	at full flow	type	at min. flow
<b>01 PA</b>	Antishock valve (port A)			<b>A</b>	30 / 110	<b>A</b>	20-A / 70-A
				<b>B</b>	111 / 180	<b>B</b>	71-A / 150-A
				<b>C</b>	181 / 290	<b>C</b>	151-A / 270-A
				<b>D</b>	291 / 350	<b>D</b>	271-A / 350-A
<b>02 PA</b>	Anticavitation valve (port A)						
<b>03 PA</b>	Combined valve (port A)			<b>A</b>	100 / 200	<b>A</b>	20-A / 80-A
				<b>B</b>	201 / 280	<b>B</b>	81-A / 250-A
				<b>C</b>	281 / 350	<b>C</b>	251-A / 350-A
<b>04 PA</b>	Pilot combined valve (port A)			<b>A</b>	50 / 420		
<b>05 PA</b>	Prearrangement for auxiliary valve (port A)						

code	description	schema	sonfiguration	setting range (bar)			
				type	at full flow	type	at min. flow
<b>01 PB</b>	Antishock valve (port B)			<b>A</b>	30 / 110	<b>A</b>	20-A / 70-A
				<b>B</b>	111 / 180	<b>B</b>	71-A / 150-A
				<b>C</b>	181 / 290	<b>C</b>	151-A / 270-A
				<b>D</b>	291 / 350	<b>D</b>	271-A / 350-A
<b>02 PB</b>	Anticavitation valve (port B)						
<b>03 PB</b>	Combined valve (port B)			<b>A</b>	100 / 200	<b>A</b>	20-A / 80-A
				<b>B</b>	201 / 280	<b>B</b>	81-A / 250-A
				<b>C</b>	281 / 350	<b>C</b>	251-A / 350-A
<b>04 PB</b>	Pilot combined valve (port B)			<b>A</b>	50 / 420		
<b>05 PB</b>	Prearrangement for auxiliary valve (port B)						

**Auxiliary valve - Setting range**

Sections designed to house auxiliary valve option require double choice on work ports A and B.

Always indicate setting value when using antishock valve:

**01 PA (120) = setting at full flow**

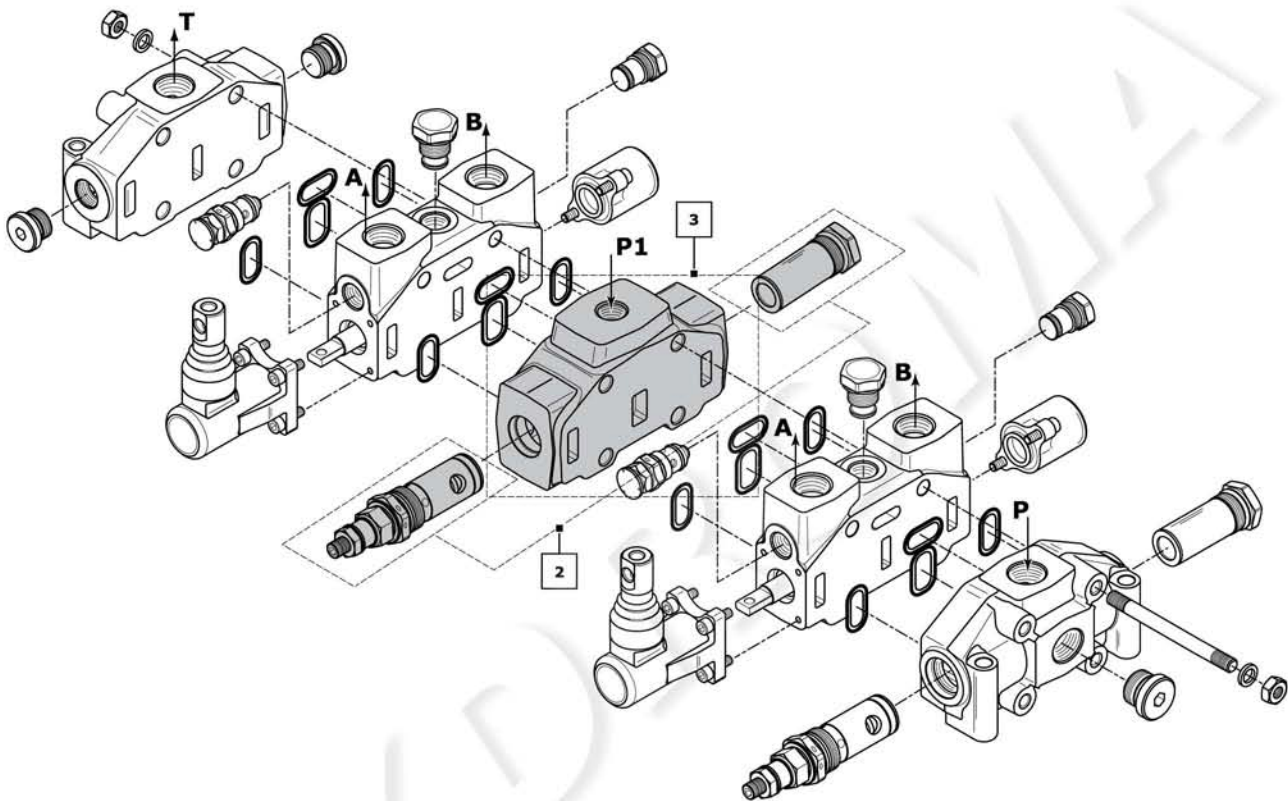
**01 PA (120-A) = setting at min. flow**

## INTERMEDIATE INLET SECTION

Order example

BE	009	150	A G05
----	-----	-----	-------

1. **BE** inlet side
2. **009** valve arrangement
- 150** setting (bar); when ordering a main relief valve it is necessary to specify setting
3. **A G05** inlet position and available thread type



Rif.	Code	Description	Page
-	<b>BE</b>	Intermediate inlet section	<b>29</b>
-	<b>BV*</b>	Intermediate inlet section with pressure relief valve	
<b>1</b>	<b>009</b>	Pilot operated pressure relief valve	<b>30</b>
	<b>002</b>	Pilot operated pressure relief valve and Main anticavitation check valve	
	<b>019</b>	Without valves	
	<b>020</b>	Main anticavitation check valve	
<b>2</b>	<b>A G04</b>	Upper inlet (thread G 1/2)	
	<b>A G05</b>	Upper inlet (thread G 3/4)	
	<b>A U04</b>	Upper inlet (thread 7/8" - 14 UNF)	

**NOTE:** when ordering a relief valve it is necessary to specify factory setting (example 150).

\* = omit the code for inlet positioning and thread

Intermediate inlet section classifications

**intermediate inlet type**

<b>BE</b>			Intermediate inlet section
-----------	--	--	----------------------------

The intermediate inlet section is driven by two pumps (P + P1). The downstream elements can be set to a lower pressure than the upstream ones by adjusting the pressure relief valve of the intermediate section in question.

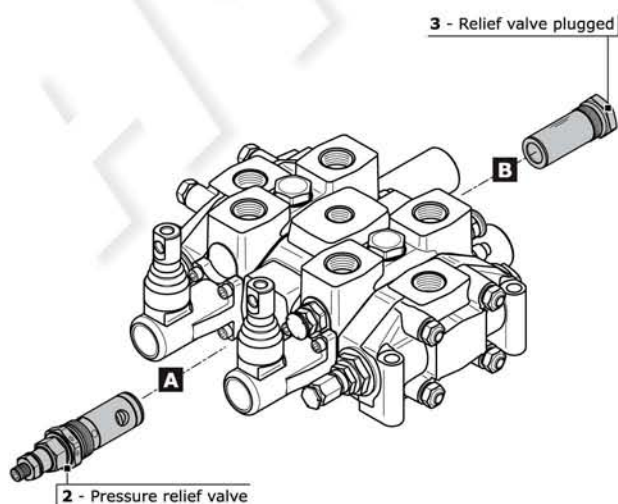
<b>BV</b>			Intermediate inlet section with pressure relief valve
-----------	--	--	---

The intermediate inlet section and the elements are driven by a single pump (P). The downstream elements can be set to a lower pressure than the upstream ones by adjusting the pressure relief valve of the intermediate section in question.

Valve identification on intermediate inlet section

type	schema	layout	description	type	schema	configurazione	descrizione
<b>2</b>			Pilot operated pressure relief valve	<b>4</b>			Externally piloted valve
<b>3</b>			Relief valve plugged	<b>11</b>			Plug with pressure-gauge connection

Valve arrangement on intermediate inlet section











Combination valve example: 009 = 2A - 3B

- 009** Combination valve
- 2A** Pressure relief valve in port A
- 3B** Relief valve plugged in port B

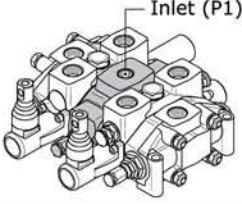
**The code identifies:**  
with a number, the type of valve; with a letter its position on the inlet section.

- (A) = spool action side
- (B) = spool return action side

**NOTE:** when ordering a main relief valve it is necessary to specify setting

VALVE COMBINATION INLET SECTION		Valve type on port B			
					
		2	3	4	11
Valve type on port A		2	009	010	016
		3	018	019	027
		4	029	030	
		11	085	086	

**Inlet position and available thread type**

Inlet combination and thread available	
A G04	
A G05	
A U04	

**Complete configuration samples for D6/2 with intermediate inlet section (BE)**

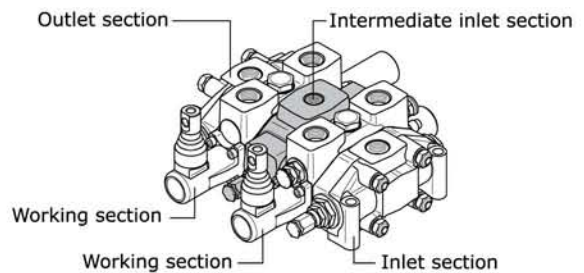
IR 009 150 A G05..... Right inlet section

W001A H001 F001A RP G05 ..... Working section

**BE 009 150 A G05 .....Intermediate inlet section**

W001A H001 F001A RP G05 ..... Working section

TJ A G05 ..... Outlet section



**Complete configuration samples for D6/2 with intermediate inlet section (BV)**

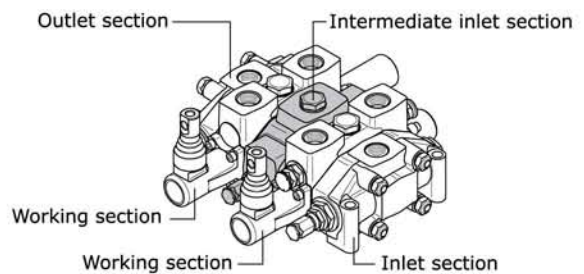
IR 009 150 A G05..... Right inlet section

W001A H001 F001A RP G05 ..... Working section

**BV 009 150 .....Intermediate inlet section**

W001A H001 F001A RP G05 ..... Working section

TJ A G05 ..... Outlet section

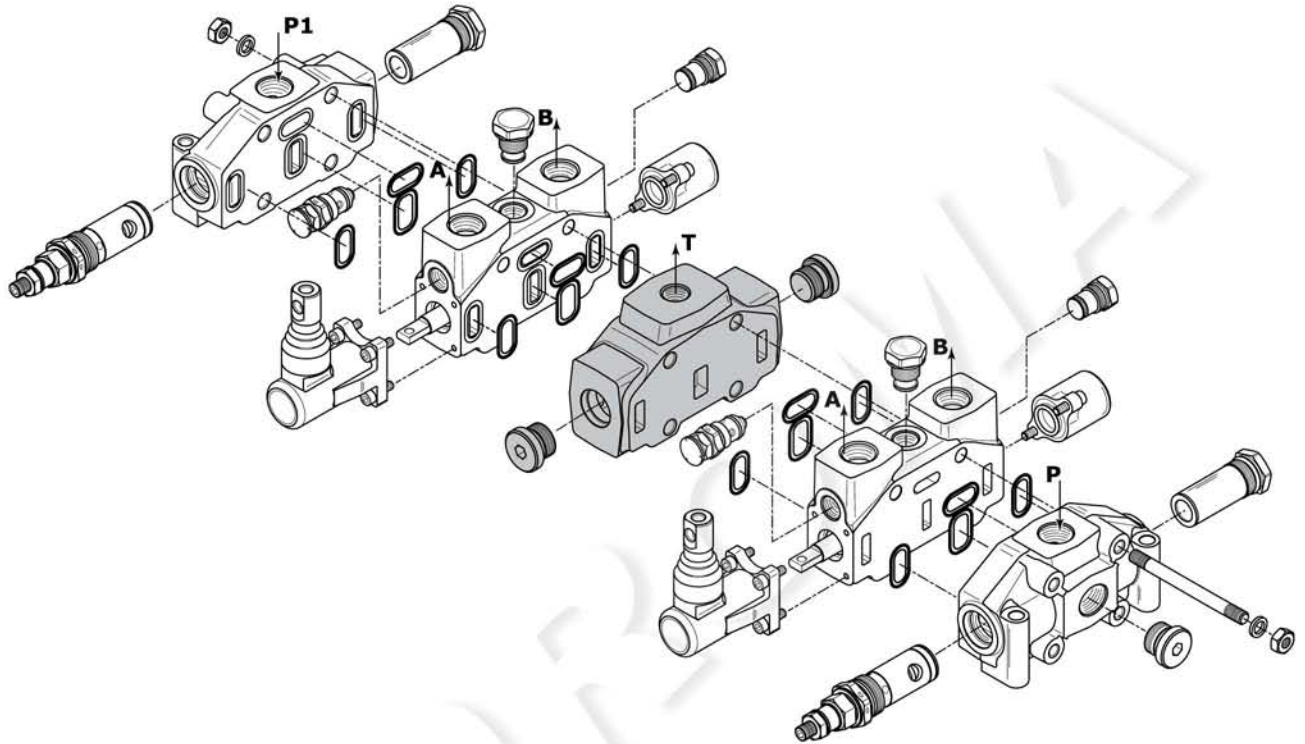


**INTERMEDIATE OUTLET SECTION**

**Order example**

**BF** | **A G05**

- 1.** **BF** inlet side \_\_\_\_\_  
**A G05** inlet position and available thread type \_\_\_\_\_



Rif.	Code	Type	Description	Page
-	<b>BF</b>		Intermediate outlet section with single tank return	
	<b>BG</b>		Intermediate outlet section with two tank returns	
<b>1</b>	<b>A G05</b>		Upper outlet (thread G 3/4)	<b>32</b>
	<b>A U05</b>		Upper outlet (thread 1"1/16-12 UNF)	
	<b>G G05</b>	for	Front outlet side A (thread G 3/4)	
	<b>G U05</b>	BF	Front outlet side A (thread 1"1/16-12 UNF)	
	<b>H G05</b>		Rear outlet side B (thread G 3/4)	
	<b>H U05</b>		Rear outlet side B (thread 1"1/16-12 UNF)	
	<b>J G05</b>	for	Upper outlet HPCO - front side A and rear side B to T (thread G 3/4)	
	<b>J U05</b>	BG	Upper outlet HPCO-front side A and rear side B to T (thread 1"1/16-12 UNF)	

Intermediate outlet section classifications

intermediate outlet type

<b>BF</b>			Intermediate outlet section with <b>single tank return</b>
-----------	--	--	--

The above outlet section allows the flow of oil of the two pumps and the tank ports to be piped to a single outlet T.

<b>BG</b>			Intermediate outlet section with <b>two tank returns</b>
-----------	--	--	--

The section in question allows the flow of oil of the two pumps to be piped in two outlets: HPCO for powering another directional control valve, T for discharge of the work ports. In order to obtain this, the two T need to be linked.

Outlet combination and thread available

<b>A G05</b>		available only for <b>BF</b>	Upper outlet (T)
<b>A G06</b>			
<b>A U05</b>			
<b>G G05</b>		available only for <b>BF</b>	Front outlet side A (T)
<b>G G06</b>			
<b>G U05</b>			
<b>H G05</b>		available only for <b>BF</b>	Rear outlet side B (T)
<b>H G06</b>			
<b>H U05</b>			
<b>J G05</b>		available only for <b>BG</b>	Upper outlet HPCO front side A and rear side B to T
<b>J G06</b>			
<b>J U05</b>			



**Complete configuration samples for D6/2 with intermediate outlet section (BF)**

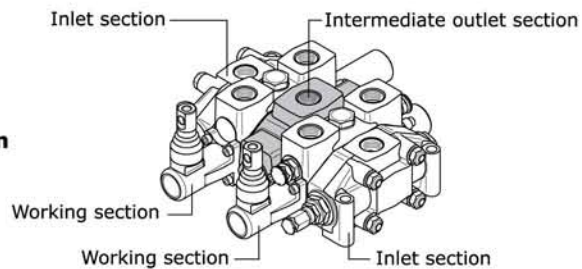
IR 009 150 A G05..... Right inlet section

W001A H001 F001A RP G05 ..... Working section

**BF A G05 .....Intermediate outlet section**

W001A H001 F001A RP G05 ..... Working section

IL 009 150 A G05..... Left inlet section



**Complete configuration samples for D6/2 with intermediate outlet section (BG)**

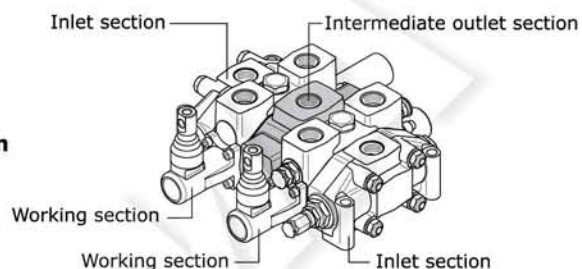
IR 009 150 A G05..... Right inlet section

W001A H001 F001A RP G05 ..... Working section

**BG J G05 .....Intermediate outlet section**

W001A H001 F001A RP G05 ..... Working section

IL 009 150 A G05..... Left inlet section



**INTERMEDIATE FLOW DIVIDERS**

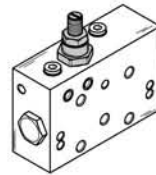
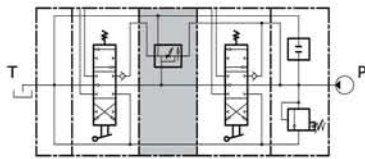
**Operating principle**

The intermediate section of the flow divider allows sections of the divider itself to be powered, with a flow rate set by the user and independent of the downstream load. The excess flow may power another directional control valve or be returned directly to tank. The flow adjustment range (Q = l/min) change between:

- Minimum Q = 3 l/min
- Maximum Q = 40 l/min

**intermediate flow dividers type**

**C001**



Intermediate with **screw-adjustable** flow divider

**Complete configuration samples for D6/2 with intermediate flow divider**

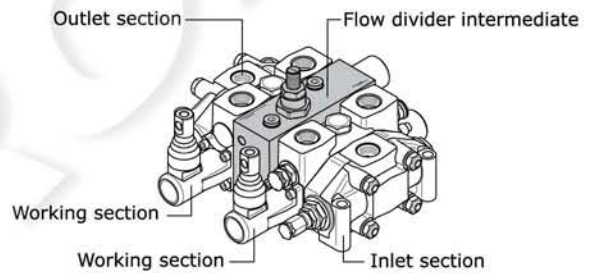
IR 009 150 A G05..... Right inlet section

W001A H001 F001A RP G05 ..... Working section

**C001.....Intermediate flow divider**

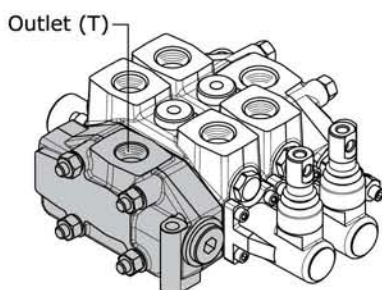
W001A H001 F001A RP G05 ..... Working section

TJ A G05 ..... Outlet section



**OUTLET SECTION (VERSION 1 OUTLET)**

**Order example**



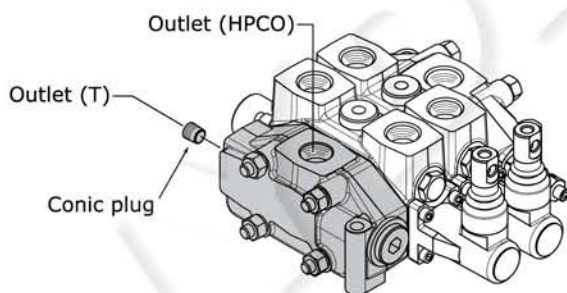
**TJ** | **A G06**

1. **TJ** outlet section type
2. **A G06** outlet position and available thread type

Rif.	Code	Description	Page
1	<b>TJ</b>	Outlet section with single return (T) right-side inlet (P)	
	<b>TK</b>	Outlet section with single return (T) left-side inlet (P)	
2	<b>A G05</b>	Upper outlet (thread G 1/2)	36
	<b>C G05</b>	Central outlet (thread G 1/2)	
	<b>A G06</b>	Front outlet side A (thread G 1/2)	
	<b>C G06</b>	Rear outlet side B (thread G 1/2)	
	<b>A U05</b>	Upper outlet (thread 3/4" - 16 UNF)	
	<b>C U05</b>	Central outlet (thread 3/4" - 16 UNF)	

**OUTLET SECTION (HPCO VERSION OUTLET)**

**Order example - HPCO version Outlet**



**TM** | **M G06**

1. **TM** outlet section type
2. **M G06** outlet position and available thread type

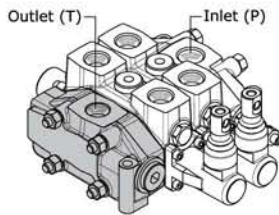
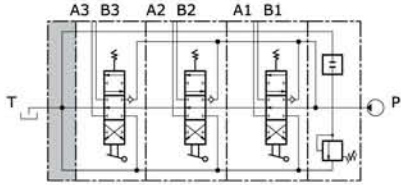
Rif.	Code	Description	Page
1	<b>TM</b>	Outlet section with two return (T-HPCO) right-side inlet (P)	
	<b>TN</b>	Outlet section with two return (T-HPCO) left-side inlet (P)	
2	<b>M G05</b>	HPCO upper outlet T (tank) rear side outlet B (thread G 3/4)	37
	<b>N G05</b>	HPCO upper outlet T (tank) front outlet side A (thread G 3/4)	
	<b>M G06</b>	HPCO upper outlet T (tank) rear side outlet B (thread G 1)	
	<b>N G06</b>	HPCO upper outlet T (tank) front outlet side A (thread G 1)	
	<b>M U05</b>	HPCO upper outlet T (tank) rear side outlet B (thread 1"1/16-12 UNF)	
	<b>N U05</b>	HPCO upper outlet T (tank) front outlet side A (thread 1"1/16-12 UNF)	

Outlet with single tank classification

outlet identification

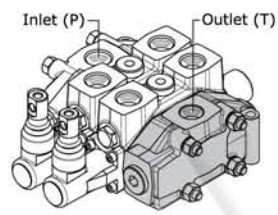
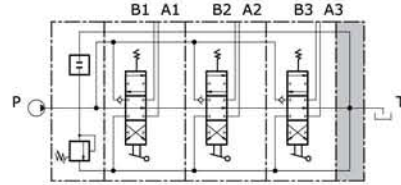
TJ

Outlet section with single return (T)  
right-side inlet (P)



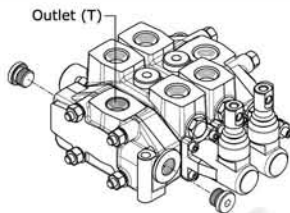
TK

Outlet section with single return (T)  
left-side inlet (P)



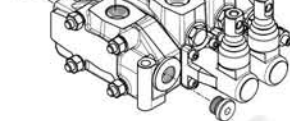
outlet combination and thread available

A G05



Upper outlet  
(thread G 3/4)

A G06



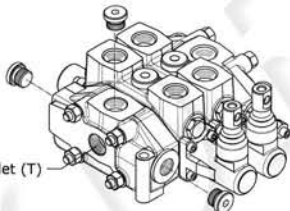
Upper outlet  
(thread G 1)

A U05



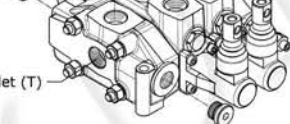
Upper outlet  
(thread 1"1/16-12 UNF)

C G05



Central outlet  
(thread G 3/4)

C G06



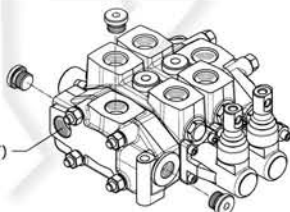
Central outlet  
(thread G 1)

C U05



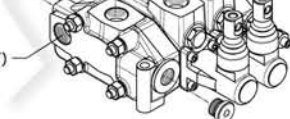
Central outlet  
(thread 1"1/16-12 UNF)

F G05



Lateral outlet side A  
(thread G 3/4)

F G06



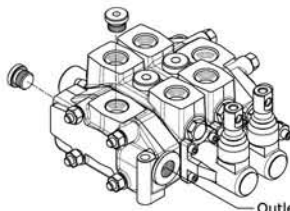
Lateral outlet side A  
(thread G 1)

F U05



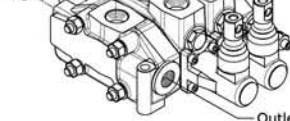
Lateral outlet side A  
(thread 1"1/16-12 UNF)

G G05



Front outlet side A  
(thread G 3/4)

G G06



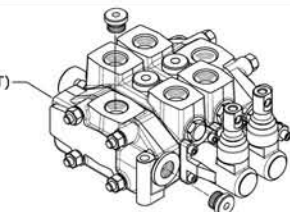
Front outlet side A  
(thread G 1)

G U05



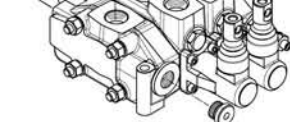
Front outlet side A  
(thread 1"1/16-12 UNF)

H G05



Rear outlet side B  
(thread G 3/4)

H G06



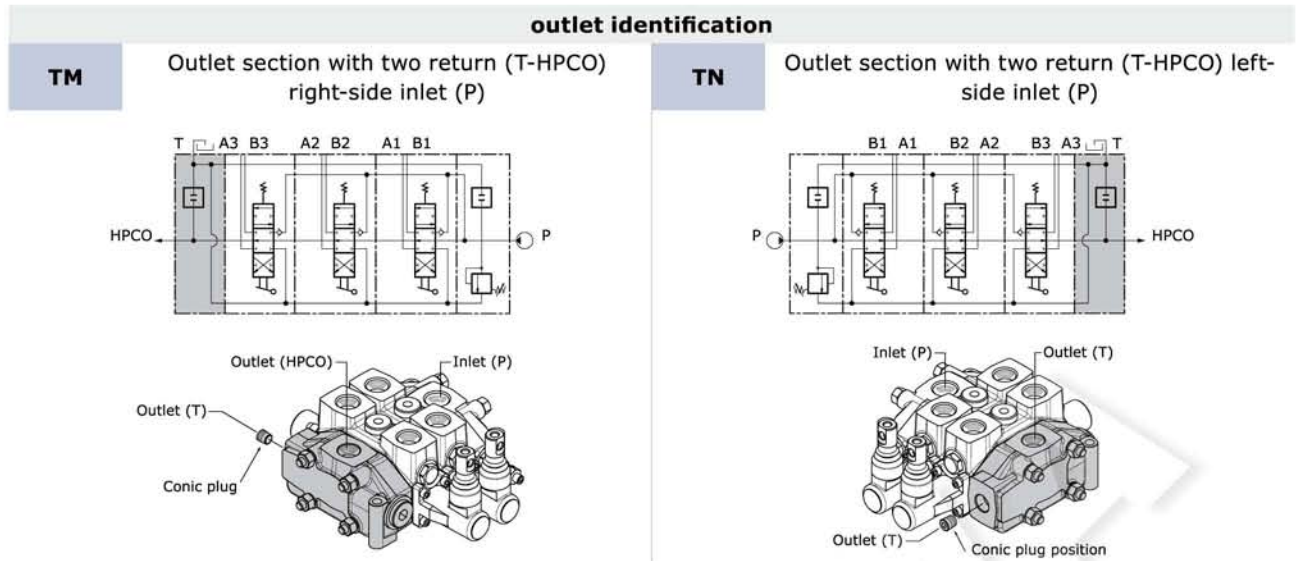
Rear outlet side B  
(thread G 1)

H U05



Rear outlet side B  
(thread 1"1/16-12 UNF)

**Outlet with two tanks classification**

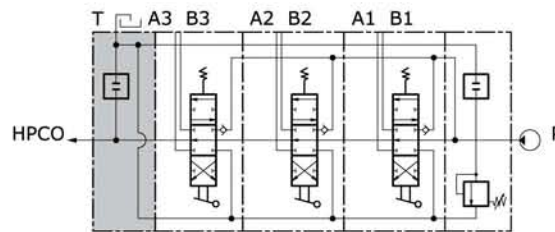


**outlet combination and thread available**

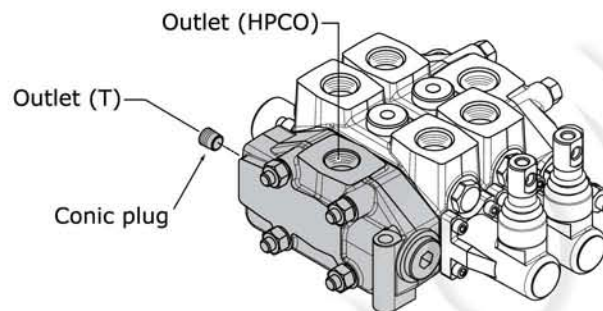
<b>M G05</b>		HPCO Upper outlet T side outlet B (thread G 3/4)	<b>Q G05</b>		HPCO Central outlet T front outlet side A (thread G 3/4)
<b>M G06</b>		HPCO Upper outlet T side outlet B (thread G 1)	<b>Q U05</b>		HPCO Central outlet T front outlet side A (thread 1"1/16-12 UNF)
<b>M U05</b>		HPCO Upper outlet T side outlet B (thread 1"1/16-12 UNF)	<b>P G05</b>		HPCO Central outlet T rear outlet side B (thread G 3/4)
<b>N G05</b>		HPCO Upper outlet T front outlet side A (thread G 3/4)	<b>P G06</b>		HPCO Central outlet T rear outlet side B (thread G 1)
<b>N G06</b>		HPCO Upper outlet T front outlet side A (thread G 1)	<b>P U05</b>		HPCO Central outlet T rear outlet side B (thread 1"1/16-12 UNF)
<b>N U05</b>		HPCO Upper outlet T front outlet side A (thread 1"1/16-12 UNF)			

**CARRY-OVER CONNECTION (HPCO)**

This option, available on all D6, allows the sectional valve to feed a second valve, by extending the free flow channel. In this configuration, the valve need a separated port for connection to tank.

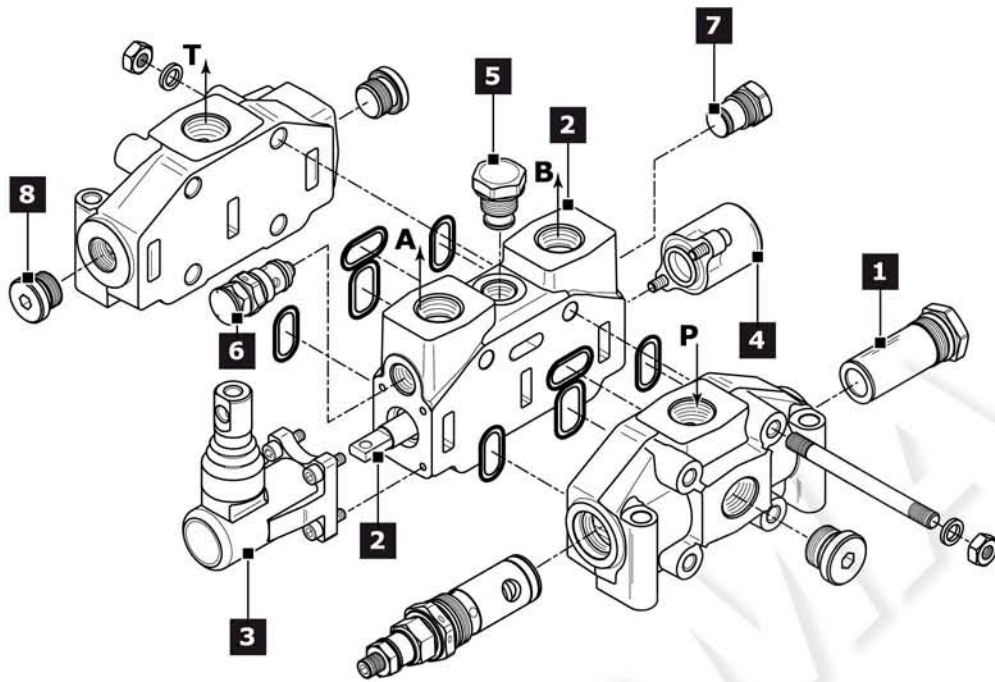


It is possible to transform sectional valve from standard to HPCO version just by ordering the appropriate conic plug:



code (HPCO Plug identification)	description	q.ty
413010203	conic plug G 1/4 x 13	1

D6 SPARE PARTS LIST



Ref.	Description	Order code	Q.ty	Code	Note
1	Pilot operated pressure relief valve (*)	6364			Setting: 100 bar
		2608	1		Setting: 200 bar
		2744			Setting: 300 bar
	Relief valve plugged	430107001	1		
	Main Anticavitation check valve	915050701	1	-	
	External piloted valve	915040701	1		
	Solenoid dump valve (12 vdc (**))	915040702	1		
	Solenoid dump valve (24 vdc (**))	915040703	1		
Plug with pressure-gauge connection	430107003	1			
2	3 positions double-acting spool	421205014		W001A	for protected lever
		421205017	1	W001B	for protected lever
	3 positions double-acting A and B to tank spool	421205005		W001A	for hydraulic actuation
		421205008		W002A	for protected lever
	3 positions single-acting on A	421205022	1	W002B	for protected lever
		421205006		W002A	for hydraulic actuation
	3 positions single-acting on B	421205028	1	W005A	for protected lever
	4 positions double-acting with float in the 4 <sup>th</sup> pos.	421205030	1	W006A	for protected lever
421205024			W012A	for protected lever	
3	Protected lever	421205068			for hydraulic actuation
		320305008	1	H001 = H002	
	Control without lever	320305010			only for W012 spool
	Protected vertical safety lever	320305002	1	H004	
		320305003			only for W012 spool
	Hydraulic actuation with side ports	320305001	1	H101 = H102	
		320305004			only for W012 spool
		320505001	2	H005	
	320505011	1		only for W012 spool	

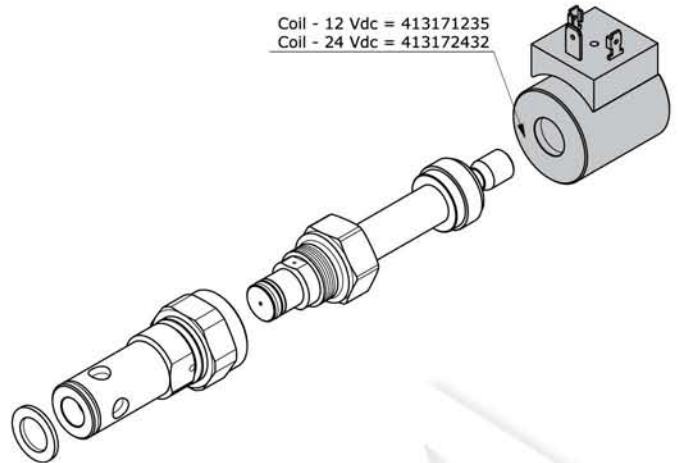
Ref.	Description	Order code	Q.ty	Code	Note
	3 position spring centred spool	<b>320705009</b>	1	<b>F001A</b>	
	Detent in A and B	<b>320805022</b>	1	<b>F002A</b>	
	Detent in A	<b>320805021</b>	1	<b>F003A</b>	
	Detent in B	<b>320805024</b>	1	<b>F004A</b>	
	Detent in 4 <sup>th</sup> position	<b>320805004</b>	1	<b>F005A</b>	only for W012 spool
	Prearrangement dual command	<b>320705023</b>	1	<b>F013A</b>	
	Pneumatic control ON-OFF	<b>321105004</b>	1	<b>F020A=F021A</b>	BSP ports
	Proportional Pneumatic control	<b>321205004</b>	1	<b>F022A=F023A</b>	BSP ports
	Electropneumatic control ON-OFF (12 vdc)	<b>321605001</b>	1	<b>F0620</b>	
	Electropneumatic control ON-OFF (24 vdc)	<b>321605002</b>	1	<b>F0630</b>	
	Load limit in A and B	<b>320005011</b>	1	<b>F024A=F025A</b>	BSP ports
	Load limit in A	<b>320005009</b>	1	<b>F026A=F027A</b>	BSP ports
	Load limit in B	<b>320005010</b>	1	<b>F028A=F029A</b>	BSP ports
<b>4</b>	Electrical load limit (normally closed contacts)	<b>320005007</b>	1	<b>F0360=F0370</b>	
	Electrical load limit (normally open contacts)	<b>320005020</b>	1	<b>F0450=F0460</b>	
	Electrohydraulic ON-OFF (12 vdc)	<b>321405021</b>	1	<b>F1600</b>	
	Electrohydraulic ON-OFF (24 vdc)	<b>321404022</b>	1	<b>F1610</b>	
	Electrohydraulic Proportional (12 vdc)	<b>322005001</b>	1	<b>F2600</b>	
	Electrohydraulic Proportional (24 vdc)	<b>322005002</b>	1	<b>F2610</b>	
	Electrohydraulic ON-OFF (12 vdc) with reducing valve	<b>321405023</b>	1	<b>F1500=F1520</b>	BSP ports
	Electrohydraulic ON-OFF (24 vdc) with reducing valve	<b>321405024</b>	1	<b>F1510=F1530</b>	BSP ports
	Electrohydraulic Proportional (12 vdc) with reducing valve	<b>322005003</b>	1	<b>F2500=F2520</b>	BSP ports
	Electrohydraulic Proportional (24 vdc) with reducing valve	<b>322005004</b>	1	<b>F2510=F2530</b>	BSP ports
	Electrohydraulic ON-OFF (12 vdc) with reducing valve	<b>321405031</b>	1	<b>F1500=F1520</b>	UNF ports
	Electrohydraulic ON-OFF (24 vdc) with reducing valve	<b>321405032</b>	1	<b>F1510=F1530</b>	UNF ports
	Electrohydraulic Proportional (12 vdc) with reducing valve	<b>322005005</b>	1	<b>F2500=F2520</b>	UNF ports
	Electrohydraulic Proportional (24 vdc) with reducing valve	<b>322005006</b>	1	<b>F2510=F2530</b>	UNF ports
<b>5</b>	Check valve on the work section	<b>320205005</b>	1	-	only for RP and RT section
		<b>4205</b>			Setting: 100 bar
<b>6</b>	Antishock valve on port A	<b>2643</b>	1	<b>01 PA</b>	Setting: 200 bar
		<b>3623</b>			Setting: 300 bar
	Anticavitation valve on port A	<b>915080501</b>		<b>02 PA</b>	
	Prearrangement for auxiliary valve on port A	<b>430405001</b>		<b>05 PP</b>	
		<b>4205</b>			Setting: 100 bar
<b>7</b>	Antishock valve on port B	<b>2643</b>	1	<b>01 PB</b>	Setting: 200 bar
		<b>3623</b>			Setting: 300 bar
	Anticavitation valve on port B	<b>915080501</b>		<b>02 PB</b>	
	Prearrangement for auxiliary valve on port B	<b>430405001</b>		<b>05 PB</b>	
<b>8</b>	Plug kit (G 3/4)	<b>430000020</b>		<b>G05</b>	
	Plug kit (G 1)	<b>430000021</b>	1	<b>G06</b>	
	Plug kit (1"1/12"-16 UNF)	<b>300007002</b>		<b>U05</b>	

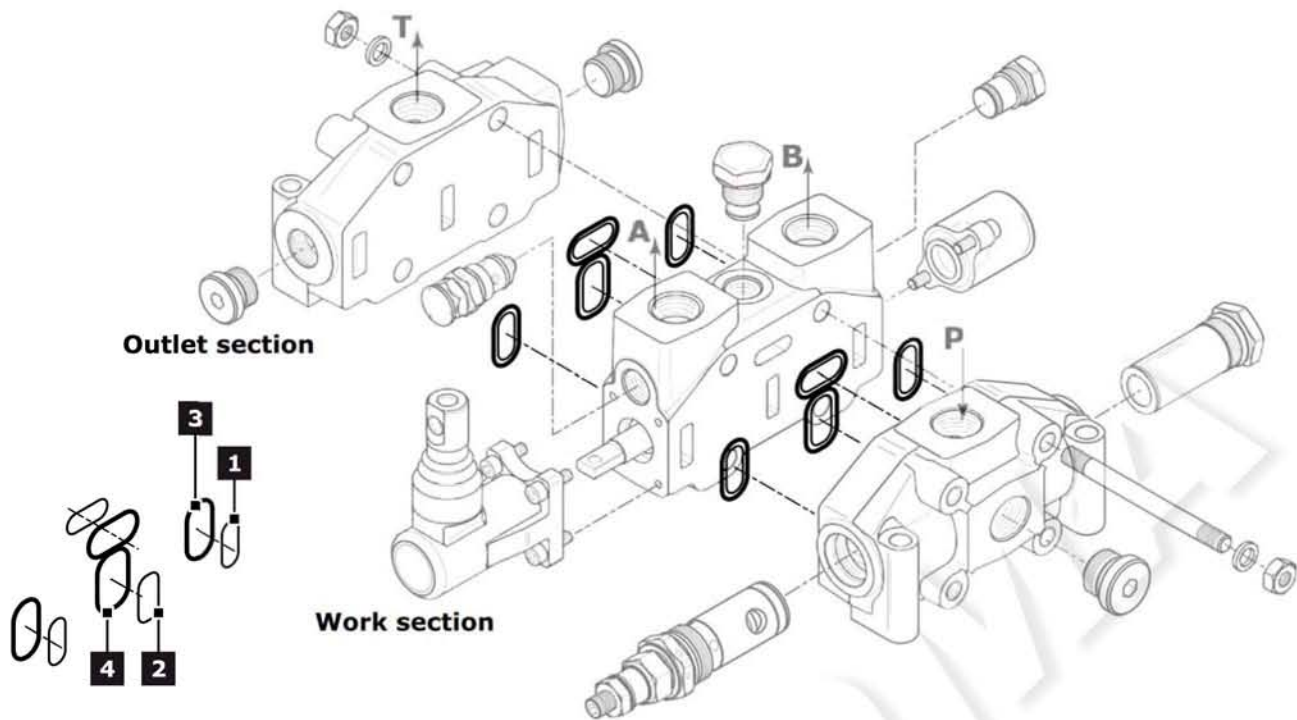


## Note

- (\*) = for different settings please contact our Sales Dpt.
- (\*\*) = electric dump valve coil can be ordered separately as spare part: (see drawing "A")  
Ordering code Coil 12 vdc: 413171235  
Ordering code Coil 24 vdc: 413172432
- (#) = Detent in A and B Kick-out is available only with special spool assembly

Coil - 12 Vdc = 413171235  
Coil - 24 Vdc = 413172432





Outlet and work section			
Rif.	Order code	Description	Q.ty
1	423401019	Ring	3
2	423401020	Ring	1
3	412010609	O.R. 70SH 23,47 x 2,62 (2-119)	3
4	412010611	O.R. 70SH 26,65 x 2,62 (2-121)	1

**Complete Gasket kit: order code - 350905001**

**INSTALLATION**

**Guidelines**

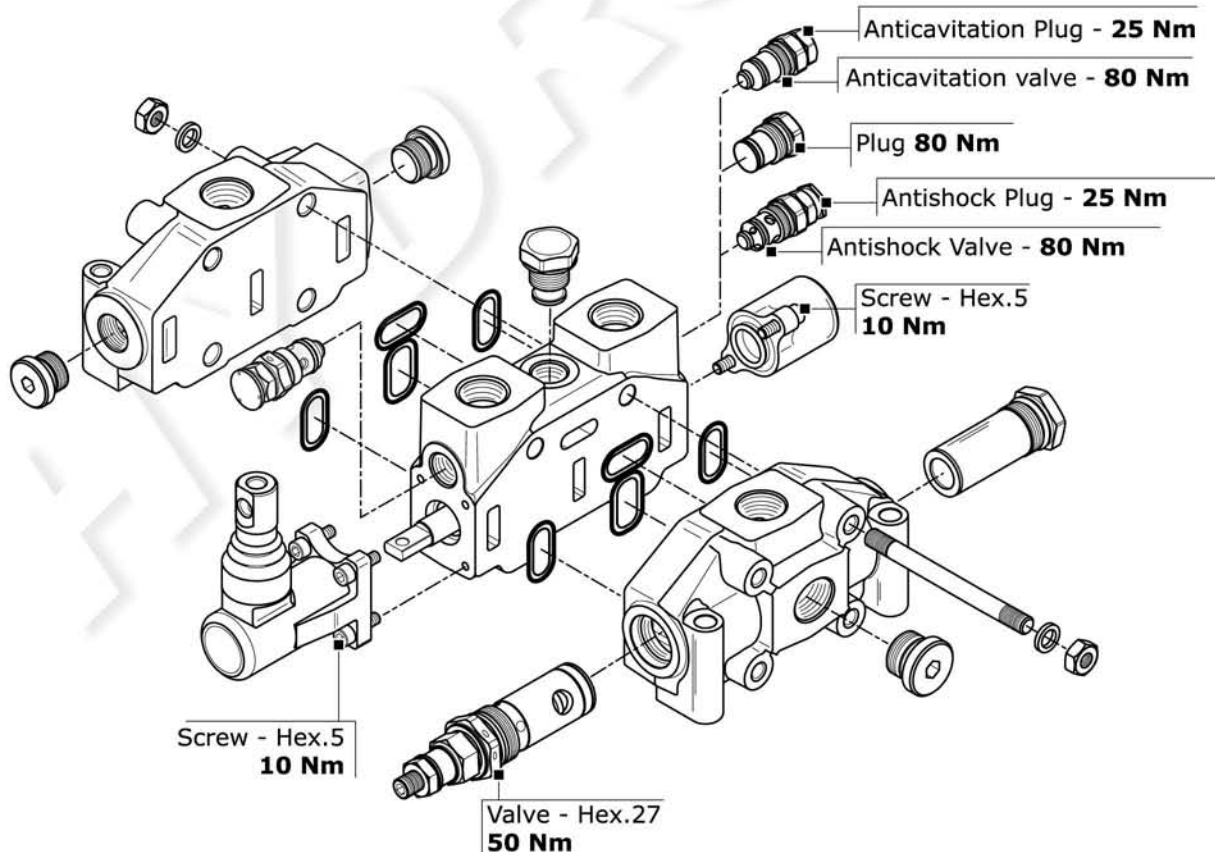
- Mount the control valve securely to a flat surface (recommended 3 point fixing); at the time do not use a hammer to positioning by hitting.
- When handling the control valve, be careful not hold the pilot cover or return spring cap of the spool or accessory valves such as main relief valves and anti-shock relief valves.
- Clean piping materials sufficiently before use.
- Make sure to prevent the port openings from being entered with dust or foreign matters.
- Tighten the port connectors surely with the recommended fastening torques.
- Do not direct the jet of a pressure washing unit directly to the valve.

**Fittings tightening torque (Nm)**

thread type	port P	Port A - B	Port T
<b>BSP (ISO - 228)</b>	<b>G 1/2</b>	<b>G 1/2</b>	<b>G 1/2</b>
with rubber sealing (DIN 3869)	70	70	70
with copper or steel and rubber washer	70	70	70
<b>BSP (ISO - 228)</b>	<b>G 3/4</b>	<b>G 3/4</b>	<b>G 3/4</b>
with rubber sealing (DIN 3869)	90	90	90
with copper or steel and rubber washer	90	90	90
<b>UN-UNF (ISO - 725)</b>	<b>1"1/16 12 UNF</b>	<b>1"1/16 12 UNF</b>	<b>1"1/16 12 UNF</b>
with O.R.	90	90	90

**General clamping torque**

The following table provides the main tightening torques of the distributor D6:



## Dimensions - Thread codes

The connection ports size is indicated by an ordering code common for all Hydrocontrol products. Following table shows all available connections.

**METRIC THREAD (ISO 9974-1)**

Type	M18x1,5	M22x1,5	M27x2
Code	<b>M01</b>	<b>M02</b>	<b>M03</b>

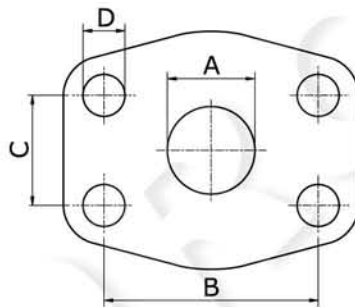
**BSP THREAD (ISO 1179-1)**

Type	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Code	<b>G02</b>	<b>G03</b>	<b>G04</b>	<b>G05</b>	<b>G06</b>	<b>G07</b>	<b>G08</b>	<b>G09</b>

**UN / UNF THREAD (ISO 11926-1)**

Type	9/16" 18 UNF SAE6	3/4" 16 UNF SAE8	7/8" 14 UNF SAE10	1 1/16" 12 UNF SAE12	1 5/16" 12 UNF SAE16	1 5/8" 12 UNF SAE20
Code	<b>U02</b>	<b>U03</b>	<b>U04</b>	<b>U05</b>	<b>U06</b>	<b>U07</b>

## Dimensions - SAE Flange codes

**SAE / 3000 FLANGE (ISO 6162-1)**

Type	3/4" (MA)	3/4" (UNC)	1" (MA)	1" (UNC)	1 1/4" (MA)	1 1/4" (UNC)	1 1/2" (MA)	1 1/2" (UNC)	2" (MA)	2" (UNC)	3" (MA)	3" (UNC)
Code	<b>S03</b>	<b>S04</b>	<b>S05</b>	<b>S06</b>	<b>S07</b>	<b>S08</b>	<b>S09</b>	<b>S10</b>	<b>S11</b>	<b>S12</b>	<b>S15</b>	<b>S16</b>
A	19	19	25	25	32	32	38	38	51	51	76	76
B	47,6	47,6	52,4	52,4	58,7	58,7	69,9	69,9	77,8	77,8	106,4	106,4
C	22,3	22,3	26,2	26,2	30,2	30,2	35,7	35,7	42,9	42,9	61,9	61,9
D	M10	3/8-16	M10	3/8-16	M10	7/16-14	M12	1/2-13	M12	1/2-13	M16	5/8-11

**SAE / 6000 FLANGE (ISO 6162-2)**

Type	3/4" (MA)	3/4" (UNC)	1" (MA)	1" (UNC)	1 1/4" (MA)	1 1/4" (UNC)	1 1/2" (MA)	1 1/2" (UNC)
Code	<b>S33</b>	<b>S34</b>	<b>S35</b>	<b>S36</b>	<b>S37</b>	<b>S38</b>	<b>S39</b>	<b>S40</b>
A	19	19	25	25	32	32	38	38
B	50,8	50,8	57,2	57,2	66,6	66,6	79,3	79,3
C	23,8	23,8	27,8	27,8	31,8	31,8	36,5	36,5
D	M10	3/8-16	M12	7/16-14	M14	1/2-13	M16	5/8-11