161-10011







# 6/2 ways/positions flow diverters

RE 18302-05/12.09

1/8

L721.... (VS151-VS152-VS155)

Size 6
Series 01
Maximum operating pressure 310 bar [4500 psi]
Maximum flow 60 l/min [15.85 gpm]
Ports G 3/8 - G 1/2 - SAE8



#### Summary

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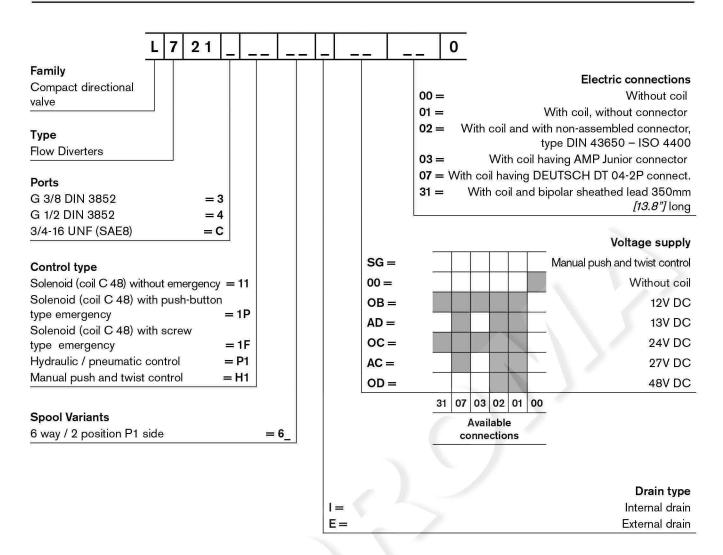
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6 way 2 position valve.

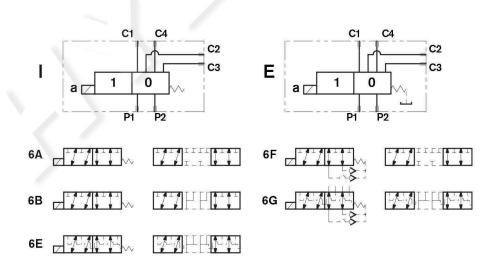
General specifications

- Directional spool valve with direct solenoid control.
- Upon request, hydraulic / pneumatic pilot, or manual push and twist control.
- Usable as stand-alone, or as multiple stackable units
- Control spool operated by screwed-in solenoid, with easily extractable coil fastened by a ring nut.
- 5 Wet pin tube for DC coil, with push rod for mechanical
- 6 override in case of voltage shortage.
- Unrestricted 360° orientation of DC coil.
  - Control spool held in normal position by return spring.
  - Optional manual override (push-button or screw type).
  - Connectors available: DIN 43650 ISO 4400, AMP Junior, DT04-2P (Deutsch), Free leads.

# Ordering details



#### Spool variants



## Principles of operation, cross section

A valve basically consists of a housing (1), a control spool (2), a return spring (3) and a solenoid (5). It is designed to connect two inlet lines P1 – P2 (normally a set of hoses) and divert them to either the outlet ports (C1 – C4) with spool in position "0", when the solenoid is de-energized, or to the outlet ports (C2 – C3) with spool in position "1", when the solenoid is energized.

With the coil de-energized, the return spring (3) pushes back

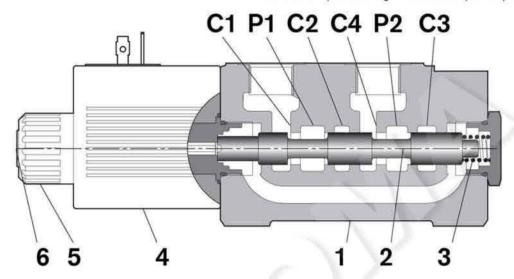
the spool (2) and holds it in position "0".

The coil (5) is fastened to the tube by the ring nut (6).

The manual override (6) allows to shift the spool (2) also in case of voltage shortage.

An external drain, to be connected to tank, ensures shifting operations also at higher working pressure.

Hydraulic / pneumatic pilot control, or manual push and twist control for spool shifting are available upon request.



Technical Data (for applications with different specifications consult us)

| General  |                    |   |
|--|--------------------|---|
| Valve weight   | kg [lbs]           | 2.85 [6.29]   |
| Mounting position  |                    | unrestricted  |
| Ambient Temperature  | °C [°F]            | -20+50 [-4+122] (NBR seals)   |
| Hydraulic  |                    |   |
| Maximum pressure with external drain   | bar [psi]          | 310 [4500]  |
| Maximum pressure with internal drain   | bar [psi]          | 250 <i>[3625]</i>   |
| Maximum pressure with internal drain and 6F or 6G scheme   | bar [psi]          | 310 [4500]  |
| Maximum flow   | I/min [gpm]        | 60 [15.85]  |
| Hydraulic fluid  General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems such as, for example: |                    | Mineral oil based hydraulic fluids HL (DIN 51524 part 1).  Mineral oil based hydraulic fluids HLP (DIN 51524 part 2).  For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us. |
| Fluid Temperature  | °C [°F]            | -20+80 [-4+176] (NBR seals)   |
| Permissible degree of fluid contamination  |                    | ISO 4572: β <sub>x</sub> ≥75 X=1215<br>ISO 4406: classe 20/18/15<br>NAS 1638: classe 9  |
| Viscosity range  | mm <sup>2</sup> /s | 5420  |
| Internal leakage with 100 bar [1450 psi] secondary pressure at C   | cc/min [in³/min]   | min. 10 [0.61] - max. 20 [1.2]  |

# **Electrical**

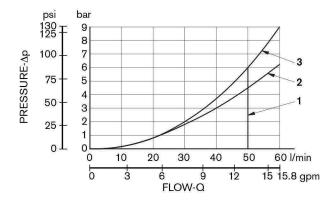
| Voltage type                                    |          | DC        |  |         |        |          |         |       |           |    |
|---|----------|-----------|--|---------|--------|----------|---------|-------|-----------|----|
| Voltage tolerance (nominal voltage) %           |          |           | -10 +10  |         |        |          |         |       |           |    |
| Duty  | %        | Cor       | ntinuo   | us, wit | h ambi | ent temp | erature | ≤ 50° | °C [122°F | -7 |
| Maximum coil temperature                        | °C [°F]  | 150 [302] |  |         |        |          |         |       |           |    |
| Insulation class                                |          | Н         |  |         |        |          |         |       |           |    |
| Compliance with                                 |          |           | Low Voltage Directive LVD 73/23/EC (2006/95/EC), 2004/108/EC |         |        |          |         |       | /108/EC   |    |
| Coil weight with DIN 43650 - ISO 4400 connector | kg [lbs] | 0.5       | [1 .1]   |         |        |          |         |       |           |    |
| Voltage   | V        | 12        | 13   | 24      | 27     | 48       |         |       |           |    |
| Voltage type                                    |          | DC        | DC   | DC      | DC     | DC       | 3       |       |           |    |
| Power consumption                               | W        | 36        | 36   | 36      | 36     | 36       | 2       |       | 1         |    |
| Current (1)                                     | Α        | 3.0       | 2.77   | 1.53    | 1.32   | 0.75     |         |       |           |    |
| Resistance (2)                                  | Ω        | 3.97      | 4.68   | 15.67   | 20.42  | 63.60    |         |       |           |    |

 $<sup>^{1)}</sup>$  Nominal  $^{2)}$  ± 7% at temperature 20°C [68°F]

|                  | Voltage (V) | Connector type                   | Coil description | Marking | Coil Mat no. |
|------------------|-------------|----------------------------------|------------------|---------|--------------|
| =OB 01<br>=OB 02 | 12 DC       | EN 175301-803<br>(Ex. DIN 43650) | C4801 12DC       | 12 DC   | R933000063   |
| =OB 03           | 12 DC       | AMP JUNIOR                       | C4803 12DC       | 12 DC   | R933000065   |
| =OB 07           | 12 DC       | DEUTSCH DT 04-2P                 | C4807 12DC       | 12 DC   | R933000068   |
| =OB 31           | 12 DC       | Cable 350 mm long                | C4831 12DC       | 12 DC   | R933000064   |
| =AD 01<br>=AD 02 | 13 DC       | EN 175301-803<br>(Ex. DIN 43650) | C4801 13DC       | 13 DC   | R933000069   |
| =AD 07           | 13 DC       | DEUTSCH DT 04-2P                 | C4807 13DC       | 13 DC   | R933000073   |
| =OC 01<br>=OC 02 | 24 DC       | EN 175301-803<br>(Ex. DIN 43650) | C4801 24DC       | 24 DC   | R933000076   |
| =OC 03           | 24 DC       | AMP JUNIOR                       | C4803 24DC       | 24 DC   | R933000071   |
| =OC 07           | 24 DC       | DEUTSCH DT 04-2P                 | C4807 24DC       | 24 DC   | R933000075   |
| =OC 31           | 24 DC       | Cable 350 mm long                | C4831 24DC       | 24 DC   | R933000070   |
| =AC 01<br>=AC 02 | 27 DC       | EN 175301-803<br>(Ex. DIN 43650) | C4801 27DC       | 27 DC   | R933000077   |
| =AC 07           | 27 DC       | DEUTSCH DT 04-2P                 | C4807 27DC       | 27 DC   | R933000074   |
| =OD 01           | 48 DC       | DIN EN 175301-803 ISO 4400       | C4801 48DC       | 48 DC   | R933000078   |

#### Characteristic curves

Measured with hydraulic fluid ISO-VG32 at 45° ± 5° C [113° ± 9° F]; ambient temperature 20° C [68° F].

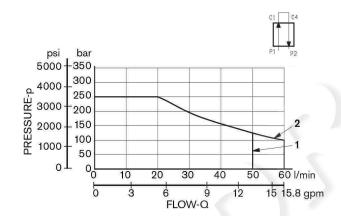


| Flow diverter | Curve n. |       |        |       |  |  |
|---------------|----------|-------|--------|-------|--|--|
| riow diverter | P1>C1    | P1>C2 | C4> P2 | C3>P2 |  |  |
| VS151-G3/8    | 1        | 1     | 1      | 1     |  |  |
| VS152-G1/2    | 2        | 2     | 3      | 3     |  |  |
| VS155-SAE8    | 2        | 2     | 3      | 3     |  |  |

Measured with port G1/2 DIN 3852

#### DI performance limits

The performance limits refer to the following conditions: coils at operating temperature, voltage supply 10% below nominal, no back pressure in the tank line.

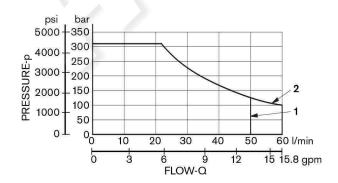


| Flow diverter  | Curve n. |
|----------------|----------|
| VS151          | 1        |
| VS152 - VS 155 | 2        |

Flow across both ways: forward across P1>C1 and reverse across C4>P2

### **DE** performance limits

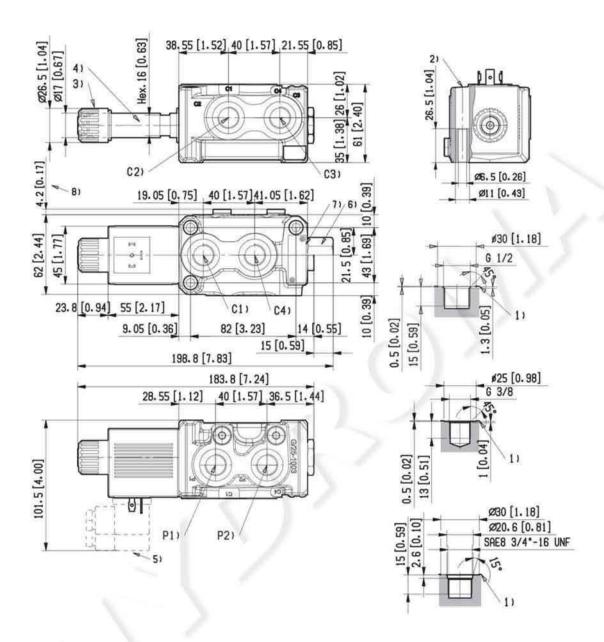
The performance limits refer to the following conditions: coils at operating temperature, voltage supply 10% below nominal, no back pressure in the tank line.



| Flow diverter  | Curve n. |
|----------------|----------|
| VS151          | 1        |
| VS152 - VS 155 | 2        |

Flow across both ways: forward across P1>C1 and reverse across C4>P2

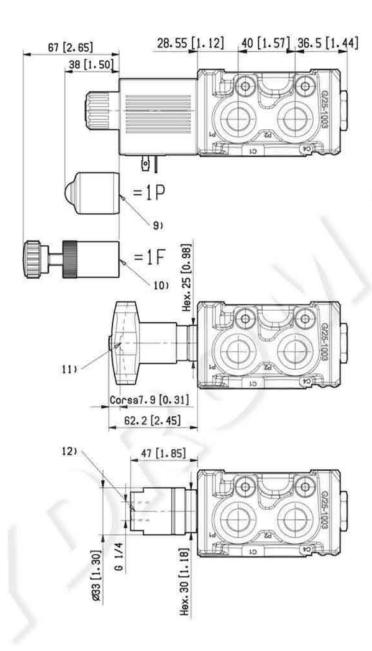
# **External Dimensions and Fittings**



- 1 Ports P1, P2, C1, C2, C3, C4.
- 2 Two fixation screws M6x40 with strength class DIN 8.8. Torque 9-10 Nm [14.7 16.2 ft-lb].
- 3 Ring nut for coil locking OD 26.5 mm [1.04 in]. Torque 6-7 Nm [4.4-5.2 ft-lb].
- 4 Solenoid tube hex 17 mm. Torque 22-24 Nm [16.2 - 17.7 ft-lb].

- 5 Minimum clearance needed for connector removal.
- 6 External drain plug available with G 1/4 and SAE 4 port. Hex.24 Torque 22-24 Nm [16.2 - 17.7 ft-lb].
- 7 Identification label.
- 8 Overall dimensions with 6F and 6G spools.

# **External Dimensions and Fittings**



- 9 Optional push-button, P type, emergency for spool opening: it is pressure stuck to the ring nut for coil locking. Mat no. R933000043.
- 10 Optional screw type emergency, F type, for spool opening: it is screwed (torque 6-7Nm [4.4-5.2 ft-lb]) to the tube as replacement of the coil ring nut. (Mat no. R933007215)
- 11 Dimensions of optional manual version, push and twist type. Hex 25 mm, torque 20-22 Nm [16.2-17.7 ft-lb].
- 12 Dimensions of optional hydraulic / pneumatic piloted version. Pilot port plug available with G 1/4: hex 30 mm, torque 25-27 Nm [18.4-19.9 ft-lb].

#### Electric connection

